

| <b>Code</b> | <b>Group</b> | <b>Description</b>  | <b>Modal</b> | <b>Page</b> |
|-------------|--------------|---|--------------|-------------|
| G00         | 1            | Rapid Move  | Y            | 10          |
| G01         | 1            | Linear Feed Move  | Y            | 10          |
| G02         | 1            | Clockwise Arc Feed Move   | Y            | 11          |
| G03         | 1            | Counter Clockwise Arc Feed Move                                 | Y            | 11          |
| G04         | 0            | Dwell   | N            | 14          |
| G09         | 0            | Exact stop  | N            | 14          |
| G10         | 0            | Fixture and Tool Offset Setting                                 | N            | 15          |
| G12         | 1            | Clockwise Circle  | Y            | 18          |
| G13         | 1            | Counter Clockwise Circle  | Y            | 18          |
| G15         | 11           | Polar Coordinate Cancel   | Y            | 18          |
| G16         | 11           | Polar Coordinate  | Y            | 18          |
| G17         | 2            | XY Plane Select   | Y            | 20          |
| G18         | 2            | ZX Plane Select   | Y            | 20          |
| G19         | 2            | YZ Plane Select   | Y            | 20          |
| G20         | 6            | Inch  | Y            | 20          |
| G21         | 6            | Millimeter  | Y            | 20          |
| G28         | 0            | Zero Return   | N            | 21          |
| G30         | 0            | 2 <sup>nd</sup> , 3 <sup>rd</sup> , 4 <sup>th</sup> Zero Return | N            | 22          |
| G31         | 1            | Probe function  | N            | 22          |
| G32         | 1            | Threading*  | N            | 23          |
| G40         | 7            | Cutter Compensation Cancel                                      | Y            | 23          |
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| G42         | 7            | Cutter Compensation Right                                       | Y            | 25          |
| G43         | 8            | Tool Length Offset + Enable                                     | Y            | 25          |
| G44         | 8            | Tool Length Offset - Enable                                     | Y            | 25          |
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| G51         | 9            | Scale Axes  | Y            | 25          |
| G52         | 0            | Local Coordinate System Shift                                   | Y            | 26          |

# Mazak G Code List

**Anthony S. Fauci**



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