

Mazak M Code List - INTEGREX

Mazak INTEGREX M code list for cnc machinists.

Miscellaneous Function (M-Code) for the Mazak INTEGREX 300/400-III/III T/III S/III ST



Mazak M Code List

M-codes	Description
M00	Program stop
M01	Optional stop
M02	Program end
M03	Spindle normal rotation
M04	Spindle reverse rotation
M05	Spindle stop
M06	Chuck unclamp (releasing workpiece)
M07	Chuck clamp (holding workpiece)
M08	Flood coolant ON
M09	Coolant OFF
M10	
M11	
M12	Milling spindle mode cancel (Turning mode selection)
M13	Milling tool normal rotation

Mazak M Code

**Thirumalaisamy P.
Velavancorresponding**



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