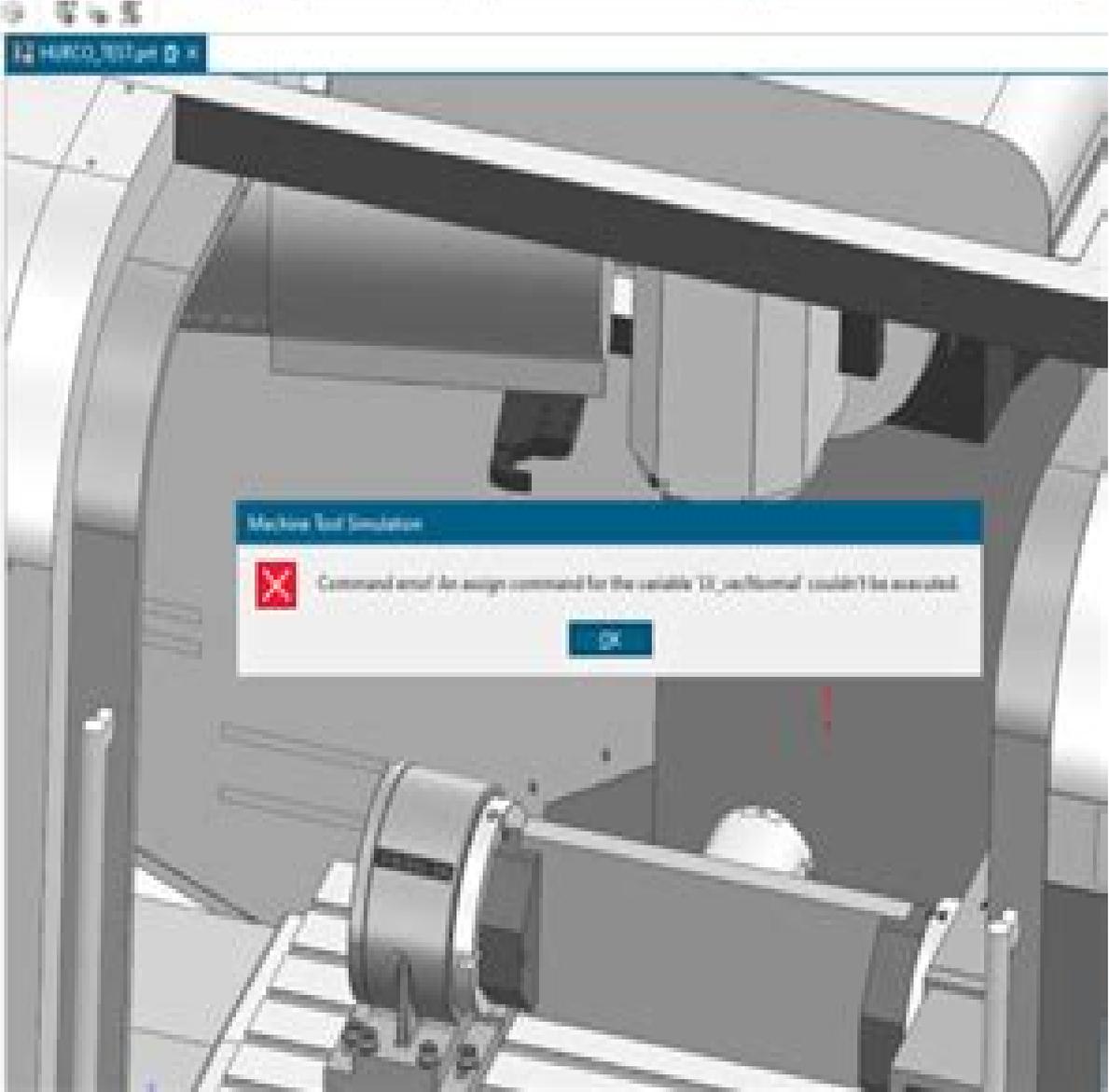




```
Simulation File
- Channel
  Main
- Data
- NC Program - TEST.PRG
13 N10 G0,
14 N11 G0,
15 N14 M30
16 N15 M30
17 (Tool Number : 1)
18 (Tool Name : P111)
19 (Tool Diameter : 16.0)
20 (Tool Tip Radius : 0.00)
21 (Tool Overhang : 75.00)
22 (Gage Length : 75.00)
23 N20 G90 G0,
24 N10 G04
25 N12 G0 G90 X0, A90,
26
27 (Used in this format)
28 N14 G08.2 X-37.847 Y-0.001 Z0.0 A90, 00,
29
30 (Not in this format)
31 N14 G08.2 X0.0 Y0.0 Z0.0 R0. 00, 00,
32 N15 G03.1
33
34
35
36
37 N16 G00 G0
38 N18 G17 X-37.847 Y-0.001
39 G40 G43 Z0.0 M1
40 G42 M0
41 G44 Z75,
42 ...
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