



Figure 87
Distributor Gear and Shaft Assembly

1. Gear Key
2. Gear
3. Lock Washer
4. Lock Washer
5. Distributor Gear
6. Distributor Gear Key

4. Install the lock-off line, using the new safety wiring method (2 above) and before such completion, Fig. 87. Tighten the lock-off nut lock.

5. Bleed the engine lines as covered under "Engine Lines", page 55.

DISTRIBUTOR POINTS

New distributor points should be installed every 500 hours. If the points are dirty, pitted, or are excessively worn, replace and file the points until smooth. In such circumstances, the point gap should be reset on new points installed. The following procedure covers the installation of new points. To reset the point gap only, see Steps 3 through 6. Fully burned or pitted points can be reset by a faulty condition, or having reached the point, or pitted or worn.

1. With the key-switch switch in the "OFF" position, remove the distributor primary lead from the old "OFF" terminal. This engagement during if the engine is cranked with the key-switch switch "ON" when adjusting the point gap.

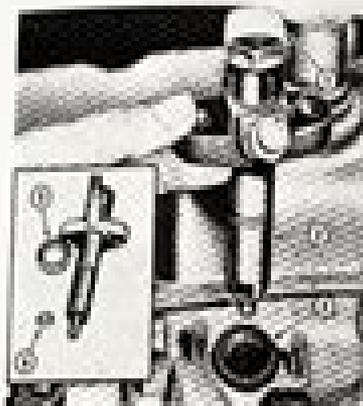


Figure 88
Distributor Cap and Rotor

1. Rotor Lock Washer
2. Rotor
3. Rotor Lock Washer
4. Rotor Lock Washer

2. Remove the distributor cap, rotor (2), and the rotor lock (3), Figure 88.

3. Loosen the screw that connects the condenser coil and primary wire to the breaker point assembly.

4. Remove the screws (2) and lock washers securing the distributor points to the breaker plate and remove the points. It is recommended that a new condenser (3) be installed when new points (2 & 1) are installed. Remove the screw and lock washer securing the condenser to the breaker plate.

5. Install new points (and condenser) on the breaker plate. Tighten the screws.

6. Adjust the condenser tight and the primary wire to the breaker point assembly.

7. With the key-switch switch, move the cap (3) so the distributor points are closed. Check the gap then and, if necessary, bend the stationary breaker point bracket.

8. To adjust the points, crank the engine until the rotating contact on the moving contact is on the high point of distributor cam lobe.

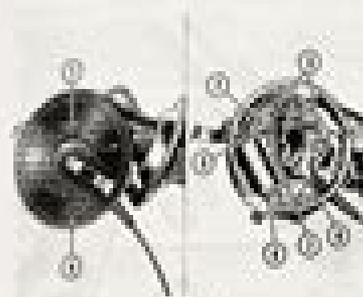


Figure 89
Adjusting Distributor Points

1. Point
2. Adjusting Pin
3. Contact
4. Stationary Breaker Plate
5. Cam Lobe
6. Rot. Contact

8. Slightly loosen the lock point assembly retaining screw, insert a screwdriver in the adjustment slot and rotate until the specified gap (0.002 to 0.003 inch (0.025 to 0.075 mm) is obtained. Check the gap with a feeler-type feeler gauge.

10. Tighten the retaining screw and retighten the gap. Repeat the procedure if the point gap changed while adjusting the adjusting screw.

11. Install the rotor, distributor cap, and distributor cap.

12. With the key-switch switch "OFF", connect the distributor primary lead to the old "OFF" terminal.

IGNITION TIMING

Ignition timing can be checked as follows:

1. Remove the flywheel inspection cover at the right end of the engine, Figure 90.

2. Disconnect the vacuum line from the advance mechanism on the distributor.

3. Connect the timing light to the engine with the light fixture that on the No. 1 spark plug lead and the other two leads on the ground battery for mass.

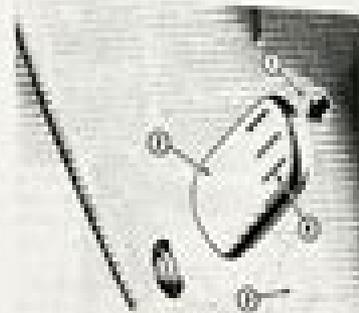


Figure 90
Flywheel Inspection Cover

1. Cover
2. Washer
3. Nut
4. Lock Washer

4. Start the engine and run it at idle speed (600-700 rpm). Observe the timing light in it fixture on the flywheel inspection opening. If the timing is not at 2° ± 2° idle, loosen the distributor timing plate bolt (5), Figure 90, and rotate the distributor as required. Tighten the timing bolt to maintain the adjustment.

5. Remove the timing light bulb and connect the vacuum line to the distributor.

6. Install the flywheel inspection cover.

SPARK PLUGS

To maintain engine efficiency and performance, the spark plugs should be checked every 200 hours and the plug changed every 400 hours.

1. To gain access to the spark plug, remove the head bolt and head, Figure 91.

2. Remove the distributor to reach plug wires from the plug.

Ford 550 Backhoe Operators Manual

Annelies Wilder-Smith



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