

# Installation Instructions

## 6 Extend Window Filler Panels and attach to top angle rail:

1. Carefully raise window to expose filler panel locking screws on top angle rail. Loosen screws so filler panels slide easily.
2. Extend panels to fill window opening completely. Tighten locking screws on top (FIG. 16).
3. Close window behind top angle rail.
4. Attach the top angle rail to window frame: Use a 3/32" drill bit to drill one hole through the hole in the middle of top angle rail into the window frame, and drive one 1/2" HEX-HEAD locking screw through the hole in the middle of top angle rail into the window frame as shown (FIG. 17).

FIG. 16

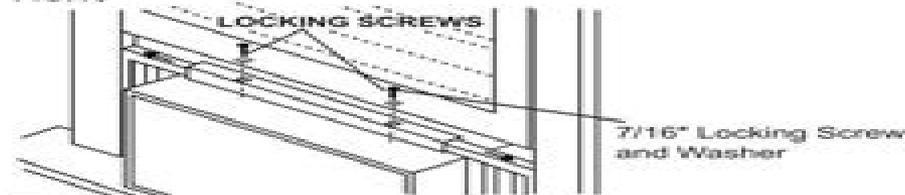
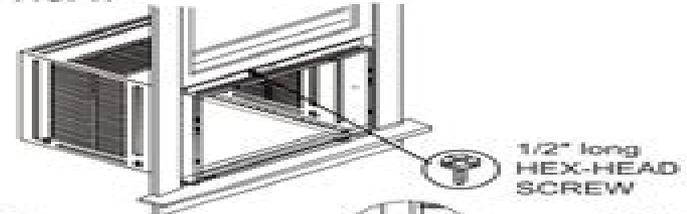


FIG. 17



## 7 Attach Window Filler Panels to Window Frame

1. Extend the window filler panels out against the window frame.
2. Use a 1/8" drill bit to drill a starter hole through the hole in the top leg of each window filler panel and into the window sash (Fig. 18A and Fig. 18B). Connect with one 1/2" long hex head screw.

FIG. 18A

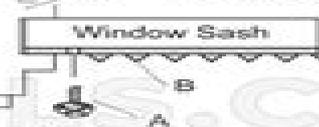
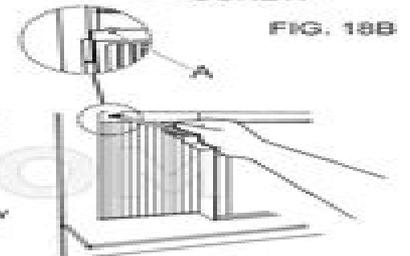


FIG. 18B



## 8 Install Window Sash Seal and Safety Lock

1. Trim window sash seal to fit window width. Insert it into space between upper and lower sashes as shown (FIG. 19).
2. Attach right angle safety lock to top window sash as shown (FIG. 20).
3. If necessary, trim weather seals to needed length, peel off protective backing, and use to plug any gaps. See Fig. 18B.

- A. 1/2" long hex head screw  
B. left-hand Window Filler Panel Top Leg  
C. Window channel

- A. 1/2" long hex head screw

FIG. 19

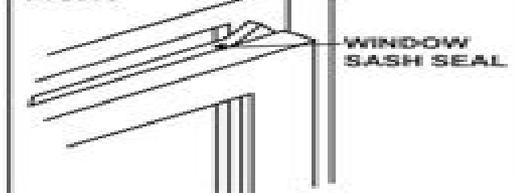
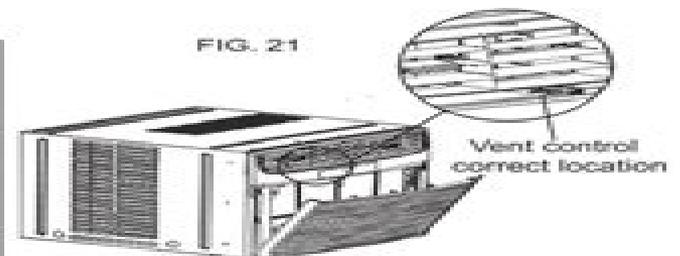


FIG. 20



FIG. 21



## 9 Install Air Conditioner into Cabinet and Install Front Panel to Unit

1. Lift air conditioner and carefully slide into cabinet.
2. **CAUTION: Do not push on controls OR finned coils.**
3. Be sure air conditioner is firmly seated towards rear of cabinet.
4. Reconnect electronics plug if present. Position vent control lever so that it will thread into its channel in the front panel (see FIG. 21). Hook front panel top tabs into slots on cabinet top, and rotate front panel down so that side tabs snap into place on cabinet. Insert 4 previously removed screws through front panel and into air conditioner.
5. Insert air conditioner filter. Reinstall the front grille by hooking bottom tabs into slots on Front Panel bottom, then rotating grille up to snap into place.

# Instructions On How To Install A Frigidaire Ac Unit

**Clifford Lane**



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