



Very Important: To verify that the lever handle has been correctly attached to the housing:

10. Remove key

11. Insert a small flat screwdriver (see Fig. 1) into the slot on the underside of the lever handle, and push on the lever end.

12. Push on the lever handle

You should not be able to remove the lever handle. If it comes off of the housing, you did not assemble the lock correctly. Return to steps 2, 3, 4 & 5 and make sure that the lever handle (see Fig. 10) and repeat the verification process. (Step 6)

7. TEST THE MOVEMENT OF THE LEVER HANDLE

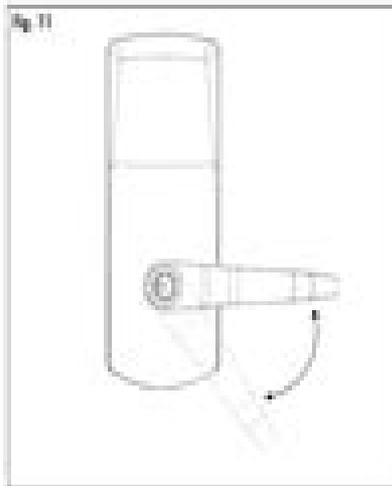
(without the key in cylinder)

13. Test the handle resistance (for a right-handed lock) in counter-clockwise (see Fig. 11) and clockwise (see Fig. 12) positions.

14. Release the handle slowly. It should return freely to its forward position. (Fig. 13)

15. If the handle doesn't easily return to its original position, the spring tension is probably too tight. Use a rubber mallet to hit the lever assembly against the housing to reduce the tension of the spring washer, until the handle moves freely back to its forward position when turned slowly.

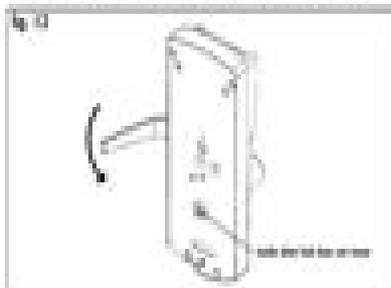
Fig. 11



This test can only be performed when the lock is not affixed to the door.

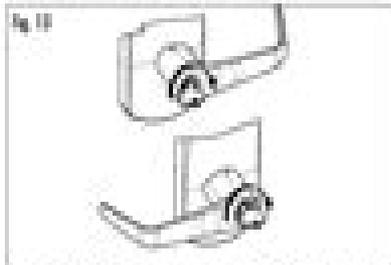
16. Without using the key, test the lever handle resistance (for right-handed lock) in counter-clockwise (see left-handed lock). The main door lock should not rotate when the handle turns. (Fig. 14)

Fig. 14



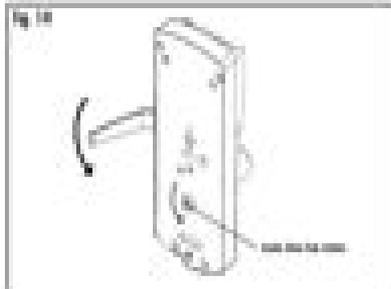
17. With the lever handle in the forward position, insert the key into the cylinder and use it to rotate until it stops. (The spring is both left and right-handed lock, see Fig. 15)

Fig. 15



18. Turn up the key, and again test the lever handle resistance (for right-handed lock) in counter-clockwise (see left-handed lock). Now the main door lock should rotate in the same direction as the lever handle when it is turned. (Fig. 16)

Fig. 16



1. Prepare the Door

The axis of rotation of the 6-730/630/750/790 lock lever handle is the same as the axis of rotation of the striking spindle for the exit device. The 6-730/630/750/790 lock and the exit device must be positioned accordingly.

Mark the desired handle height on the edge of the door.

Consult the exit device manufacturer's instructions for the correct lockset. The paper templates are designed for a lockset of 2 1/4" (23mm). Make adjustments as necessary if the exit device has a different lockset.



Repeat all applicable building codes regarding the handle height of the 6-730/630/750/790 lock and the positioning of the push bar.

If the door has no bevel, fill the template along the exit device. Slip the lock into the edge of the door, and mark the hole for the lock. Repeat on other side.

If the door has a 2" bevel, fill out edge the locked key instead "V" with the upper-beveled edge of the door, and mark the lock holes on that side of the door. Repeat on the side with the lower-beveled edge, using the locked key instead "V".

Mounting Hole Profile (See Fig. 1.1) for:

Position Exit Devices 11, 23, 911, 913

Use Single Exit Devices 91, 990-1, 992, 993 00-1

** Series 14, 714, 76, 790

For each of the two (2) type II holes, drill a 1/4" (6.35mm) diameter hole through the door (from both sides, see note below). Bring the hole on the outside of the door to a diameter of 1/2" (12.7mm), to a depth of 1 1/4" (31.75mm). For the two (2) type II holes, drill a 1/4" (6.35mm) diameter hole through the door (from both sides, see note below).

Standard Exit Devices Mounting Hole Profile (See Fig. 1.2)

Remove the template, then fill the holes for the 170/130/750/790 lock (spindle and mounting arm). For each of the two (2) 170/130/750/790 lock mounting areas, drill a 1/4" (6.35mm) diameter hole through the door (from both sides, see note below). Bring the hole on the outside of the door to a diameter of 1/2" (12.7mm), to a depth of 1 1/4" (31.75mm) to ensure the correct position for the 170/130/750/790 lock. Counter-drill the hole on the inside of the door to ensure the finish of the mounting area, as indicated on the template.

Fill the holes in the door required for the exit device according to the manufacturer's instructions.



Drill from both sides of the door to prevent warping damage. Refer to template for drill sizes and depths.

2. Install the Mortise (if applicable)

For mortise exit devices, install the mortise according to the manufacturer's instructions.

** Series 14 & 20 Series on Fire Particles only (Not for Wood)
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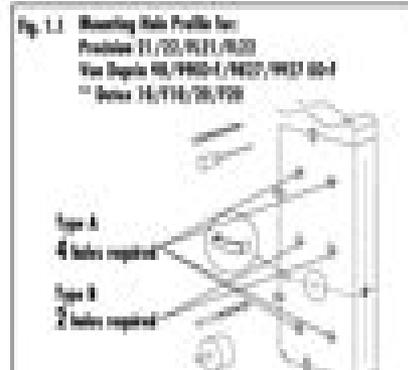


Fig. 1.2 Standard Mounting Hole Profile



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