PPC
MECHANICAL SEALS

1200S
SINGLE SPLIT SEAL
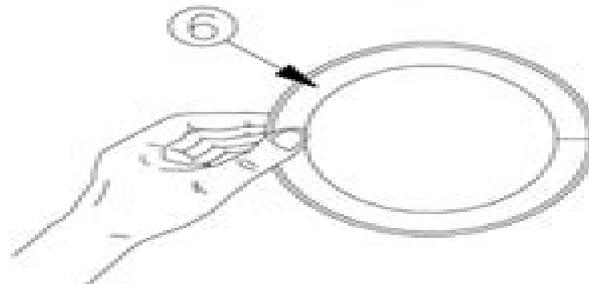
US PAT. 5,615,893

INSTALLATION INSTRUCTIONS

PREPARE PUMP

STEP 1.   Remove packing and packing follower. Packing behind lantern ring can be left in place if flush is used through seal gland.

STEP 2.   Remove studs.

STEP 3.   Clean and inspect face of stuffing box. Angular misalignment should not exceed .015". If stuffing box face is pitted, repair with Belzona "super metal" or equivalent epoxy, RTV sealant or use an expanded Teflon gasket material between the gland and the face of the stuffing box.

STEP 4.   Clean, inspect, and lightly lubricate shaft with grease provided. The shaft should not be scratched or grooved (32 finish required).

INSTALLING SEAL

Important: Seal faces should be kept perfectly clean at all times. Faces are easily chipped, please handle with care. **Apply a minimum amount of o-ring lubricant to rotary face O.D. shoulder as shown.** __Caution__: **Do not get lubricant on split ends and lapped faces.**

STEP 1.   Assemble and hold rotary face halves (#6) around shaft with lapped face outward.

STUFFING BOX FACE
LUBRICATE HERE
LAPPED FACE

I3and I4scanners Installation Guide

Clemens Wendtner

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