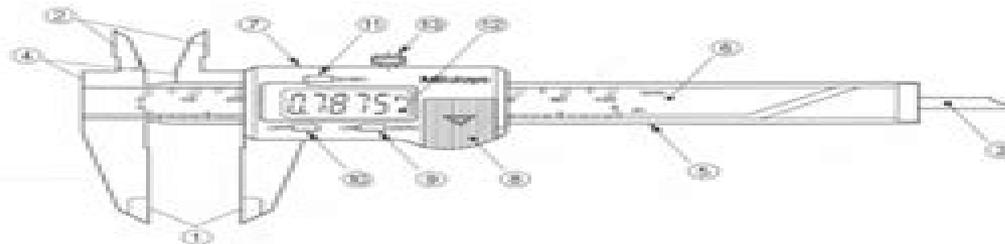


1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If $E^{-} \cdot e5$ is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If $E^{-} \cdot e5$ is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
 - at high-humidity place
 - Where the caliper is exposed to direct sunlight.
 - at dusty place

3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message **B** comes on the left upper corner of the LCD display. **B** means that the battery is exhausted.

Set a SR44 in the battery compartment with the plus side up.



4. Specifications

4.1 General Specifications

Resolution: 0.01mm (0.0005")

Measuring range: 4"/100mm • 6"/150mm • 8"/200mm

Instrumental error: ± 0.02 mm ($\pm .001$ ")

Repeatability: 0.01mm (0.0005")

Functions: Zero setting

Inch/mm conversion

Battery: SR44 1pc.

Battery life: approx. two years under normal use
 (approx. one year in continuous service)

Response speed: Up to approx. 1600mm (60") /s

Alarm and error message: **B** (For battery replacement.)

$E^{-} \cdot e5$ (Overspeed)

Ambient temperature: 0 to 40°C (Operation)

-10 to 60°C (Storage)

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Huangqi Zhang



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Applied Metrology for Manufacturing Engineering Ammar Grous,2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent developments in ISO and GPS standards and focuses on training that goes hand in hand with the progress of practical work and workshops dealing with measurement and dimensioning

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Coordinate Measuring Machines and Systems John A. Bosch,1995-04-10 This work reviews the basic concepts of coordinate metrology It defines what coordinate measuring machines CMMs are and details how they can be applied to gain a competitive advantage in a variety of business settings from small machine

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Biomedical Engineering Fabiola M. Martinez-Licon, Virginia L. Ballarin, Ernesto A. Ibarra-Ramírez, Sandra M. Pérez-Buitrago, Luis R. Berriere, 2025-04-29 This book reports on the latest research and developments in Biomedical Engineering with a special emphasis on technologies transforming health in Latin America This second volume of a 2 volume set covers advances in the development of assistive therapeutic and diagnostic devices and cutting edge methods for biological signal acquisition and analysis Throughout the book a special emphasis is given to low cost affordable technologies and to their development for and applications in clinical settings Based on the X Latin American Conference on Biomedical Engineering CLAIB 2024 held on October 2 5 2024 in Panama City Panama this book provides researchers and professionals in the biomedical engineering field with extensive information on new technologies and current challenges for their clinical applications **Official Gazette of the United States Patent and Trademark Office** ,1993 *Industrial Engineering*

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