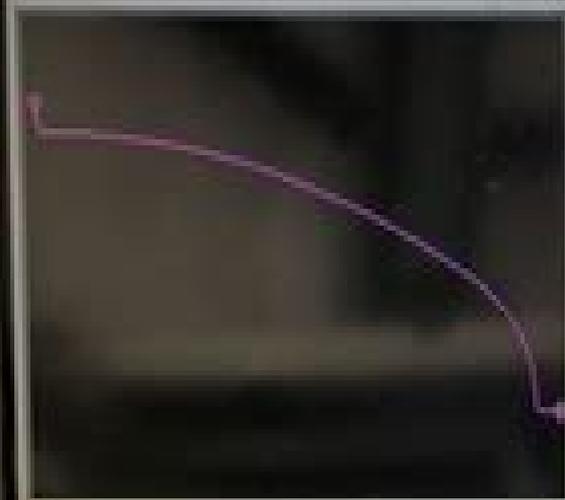


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WGT X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619	F:	0.0145
NEXT BLOCK		TO ASSITE			
WGT X	-0.3164				
Z	-0.0707				



CYCLE CUTTING		
AREA	INCH	0.0104
TOOL WDN	2FIN	X
FEED-REV	0.0104FIN	2
G-SPD-MIN	3000RPM	0.1000
G-DIRECT	UNKNOWN	
CUT ST X	19.7000	
X	20.375	Z 0.2
X	20.375	Z -0.125 F100 :
R	01.06	F100 :
R	01.375	F100 :
R	011.075	144.410 X -0.75 F100 :
R	00.125	120.410 X -0.710 F100 :
X	20.7	Z -0.043 R270 F100 :



FANUC MANUAL GUIDE

Fanuc Cnc Program Manual

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Fanuc Cnc Program Manual:

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