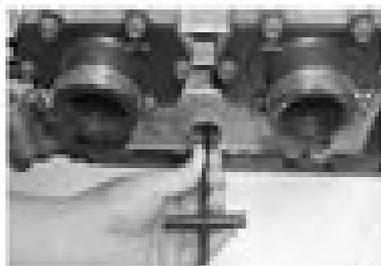
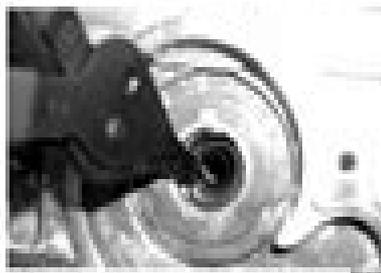


6. Using the long seal drive, draw the motor pump mechanical seal from the crankcase.



7. Using a pair of snap ring pliers, remove the snap ring securing the motor seal to the crankcase.



8. Using the hooked end of the long seal drive, pull the motor seal from the crankcase.

ASSEMBLY

1. Wipe the seal area clean using a clean rag.



2. Position the motor seal onto the seal drive ensuring side tabs towards the crankcase's lower lip area position.

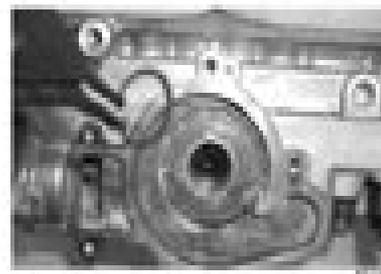


3. Using a small screwdriver, apply a light coat of grease to the motor seal lips.



4. Using a pair of snap ring pliers, install the snap ring securing the motor seal to the crankcase.

3



5. Using the seal drive, carefully install the motor seal pump mechanical seal. Carefully slip the seal drive into position until it seats itself against its flange.



6. Apply a hole coat of grease to the sealing surface of the oil injection pump shaft. Then install Oil Seal Installation Tool (p/n 9944-211) at the end of the shaft. Force the shaft so it is pushed through the oil seal water pump seals. Then remove the tool. Position the drive on the oil pump end of the shaft.



7. Install the oil injection pump ensuring it is aligned correctly.



8. Install the O-ring and the oil injection pump. Make sure the pump shaft and oil pump drive flange both line up correctly. Tighten the two screws in 8.7 ft-lbs (11.8 Nm).



9. Place the lower check valve into position. Then secure with the gaskets and cover cap screw. Tighten correctly.

10. Place the injector into position and secure with a cap screw and washer. Be sure the rubber side of the washer is directed towards the injector. Apply Blue Loctite 420 to the threads of the cap screw and tighten to 5.5-7.2 ft-lbs (7.4-9.8 Nm).



11. Apply Loctite to the crankcase cover. Then install the alignment pins into the crankcase of cover holes.

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Table of Contents Firecat Ext Manual

1. Understanding the eBook Firecat Ext Manual
 - The Rise of Digital Reading Firecat Ext Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Firecat Ext Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Firecat Ext Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Firecat Ext Manual
 - Personalized Recommendations
 - Firecat Ext Manual User Reviews and Ratings
 - Firecat Ext Manual and Bestseller Lists
5. Accessing Firecat Ext Manual Free and Paid eBooks
 - Firecat Ext Manual Public Domain eBooks
 - Firecat Ext Manual eBook Subscription Services

- Firecat Ext Manual Budget-Friendly Options
- 6. Navigating Firecat Ext Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Firecat Ext Manual Compatibility with Devices
 - Firecat Ext Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Firecat Ext Manual
 - Highlighting and Note-Taking Firecat Ext Manual
 - Interactive Elements Firecat Ext Manual
- 8. Staying Engaged with Firecat Ext Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Firecat Ext Manual
- 9. Balancing eBooks and Physical Books Firecat Ext Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Firecat Ext Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Firecat Ext Manual
 - Setting Reading Goals Firecat Ext Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Firecat Ext Manual
 - Fact-Checking eBook Content of Firecat Ext Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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