
Machinist Mate Test 2023 Questions and Answers with complete solution

What NSTM deals with propulsion and SSTG Turbines?

NSTM 231

Whats type of rotary pump is frequently used as a lubricating pump on pumps and other aux equipment?

Simple gear pump

What is the normal length of a tapered plug?

3"

What is installed on a non-condensing turbine to protect turbine casing from excessive pressure?

Combination exhaust relief valve 2-3 psi above exhaust line pressure

On an SSTG, what protects turbine casing from excessive pressure?

Back pressure trip

When starting an SSTG, what is a minimum lube oil temp?

60 degrees

What are the four sections of a PQS?

Fundamentals, systems, watchstations, qual card

What is the number for a PMS feedback report?

4790/7B

When should oil coolers be put into operation on aux machinery?

When temp of lube oil leaving cooler is 100 degrees

DFT is designed to operate at what pressure and temp?

15 psi and 240-250 degrees

What is installed on a centrifugal pump to eliminate renewing of an entire propeller and pump casing due to rapid wear?

Wearing rings

The federal water pollution control act was amended in what year?

1970

What is the NSTM for compressed air systems?

551

What is the max allowable pressure drop across a fuel oil duplex strainer when online?

3%

What is the NSTM for general reduction gear?

241

What is the NSTM for forced draft blowers?

554

What is the required amount of sodium nitrate used for a sodium nitrate wet lay up?

10lbs per 1,000 gallons of feed water

What is the NSTM for insulation and lagging?

635

What is QA chapter 11?

Machine Shop Machinist Questions And Answers

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