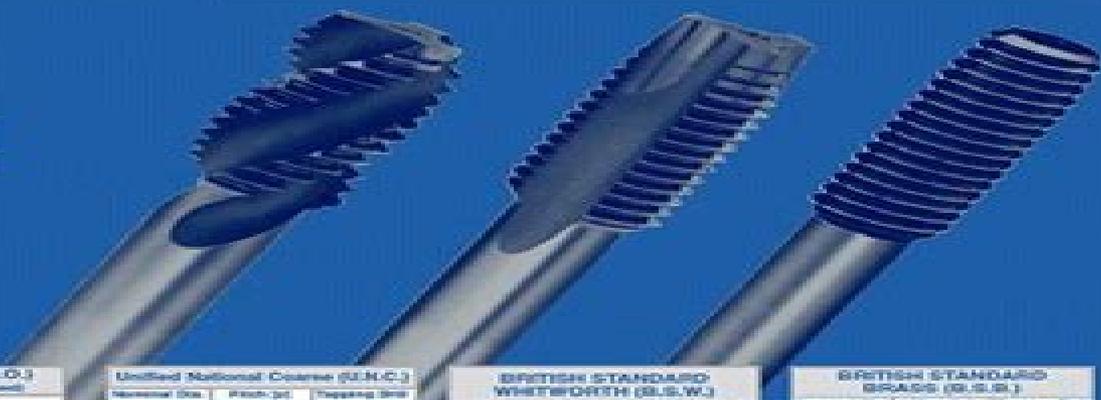


The threading specialists



METRIC (S.S.O.) COARSE		
Nominal Dia. of Thread (mm)	Actual Dia. of Thread (mm)	Tapping Drill Dia. (mm)
M2.0	0.80	1.60
M2.3	0.85	1.75
M2.5	0.85	2.05
M3.0	0.50	2.50
M3.5	0.60	2.90
M4.0	0.70	3.30
M4.5	0.75	3.70
M5.0	0.80	4.20
M6.0	1.00	5.00
M7.0	1.00	6.00
M8.0	1.25	6.80
M9.0	1.25	7.80
M10.0	1.50	8.50
M11.0	1.50	9.50
M12.0	1.75	10.20
M14.0	2.00	12.00
M16.0	2.00	14.00
M18.0	2.50	15.50
M20.0	2.50	17.50
M22.0	2.50	19.50
M24.0	3.00	21.00
M27.0	3.00	24.00
M30.0	3.50	26.50
M33.0	3.50	29.50
M36.0	4.00	32.00
M39.0	4.00	35.00
M42.0	4.50	37.50
M45.0	4.50	40.50
M48.0	5.00	43.00
M52.0	5.00	47.00
M56.0	5.50	50.50
M60.0	5.50	54.50

METRIC (S.S.O.) FINE		
Nominal Dia. of Thread (mm)	Actual Dia. of Thread (mm)	Tapping Drill Dia. (mm)
M2.0	0.25	1.75
M2.3	0.25	1.95
M2.5	0.25	2.15
M3.0	0.25	2.65
M3.5	0.25	3.15
M4.0	0.50	3.50
M4.5	0.50	4.00
M5.0	0.50	4.50
M6.0	0.75	5.20
M7.0	0.75	6.20
M8.0	0.75	7.20
M9.0	1.00	7.00
M10.0	0.75	8.20
M11.0	1.00	8.00
M12.0	1.25	9.00
M14.0	1.25	8.80
M16.0	1.50	10.00
M18.0	1.50	11.00
M20.0	1.25	10.80
M22.0	1.50	10.50
M24.0	1.00	13.00
M27.0	1.25	12.80
M30.0	1.50	12.50
M33.0	1.00	15.00
M36.0	1.50	14.50
M39.0	1.00	17.00
M42.0	1.50	16.50
M45.0	2.00	16.00
M48.0	1.50	18.00
M52.0	2.00	18.00
M56.0	1.00	21.00
M60.0	1.50	20.50
M63.0	2.00	20.00
M66.0	1.00	23.00
M70.0	1.50	22.50
M75.0	2.00	22.00
M80.0	1.50	23.50
M85.0	2.00	23.00
M90.0	1.50	25.50
M95.0	1.50	25.50
M100.0	2.00	26.50
M110.0	1.50	28.50
M120.0	2.00	30.50
M130.0	2.00	31.00

METRIC (S.S.O.) FINE (continued)		
Nominal Dia. of Thread (mm)	Actual Dia. of Thread (mm)	Tapping Drill Dia. (mm)
M140.0	2.00	33.00
M150.0	2.00	34.00
M160.0	2.00	35.00
M180.0	2.00	36.00
M200.0	2.00	37.00
M220.0	2.00	38.00
M240.0	2.00	39.00
M260.0	2.00	40.00
M280.0	2.00	41.00
M300.0	2.00	42.00
M320.0	2.00	43.00
M340.0	2.00	44.00
M360.0	2.00	45.00

FLUTELESS (mm and inch mm)		
ISO Metric Coarse	ISO Metric Fine	UNC
M3	M3.5	No2
M4	M4.5	No4
M5	M5.5	No6
M6	M6.5	No8
M8	M9	No10
M10	M12	1/4
M12	M15	3/8
M15	M18	1/2
M18	M24	3/4
M24	M30	1
M30	M36	1 1/8
M36	M42	1 1/4
M42	M48	1 3/8
M48	M54	1 1/2
M54	M60	1 5/8
M60	M66	1 3/4
M66	M72	1 7/8
M72	M78	2
M78	M84	2 1/8
M84	M90	2 1/4
M90	M96	2 3/8
M96	M102	2 1/2
M102	M108	2 5/8
M108	M114	2 3/4
M114	M120	2 7/8
M120	M126	3
M126	M132	3 1/8
M132	M138	3 1/4
M138	M144	3 3/8
M144	M150	3 1/2
M150	M156	3 5/8
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M168	M174	4
M174	M180	4 1/8
M180	M186	4 1/4
M186	M192	4 3/8
M192	M198	4 1/2
M198	M204	4 5/8
M204	M210	4 3/4
M210	M216	4 7/8
M216	M222	5
M222	M228	5 1/8
M228	M234	5 1/4
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M240	M246	5 1/2
M246	M252	5 5/8
M252	M258	5 3/4
M258	M264	5 7/8
M264	M270	6
M270	M276	6 1/8
M276	M282	6 1/4
M282	M288	6 3/8
M288	M294	6 1/2
M294	M300	6 5/8
M300	M306	6 3/4
M306	M312	6 7/8
M312	M318	7
M318	M324	7 1/8
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M462	M468	10 1/8
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