

O1000

G90 G80 G64 G40

G17

T17

M6 (Milling tool ø32 R3.1)

S15000 M3

G0 G90 G54.2 P1 A0 C0 X-100. Y0

M7

G43 G0 Z3. H17 M8

D17 (Tool Radius)

G1 Z0 F200.

#1=18. (Radius)

#2=5. (Depth)

M98 P500 (Call Program 500)

G90 G0 Z3.

X0 Y0

G1 Z0

#1=20. (Radius)

#2=10. (Depth)

M98 P500 (Call Program 500)

G90 G0 Z3.

X100. Y0

G1 Z0

#1=25. (Radius)

#2=5. (Depth)

M98 P500 (Call Program 500)

G90

G0 G53 Z0

M30

# Fanuc Macro Programming Examples

**N Noddings**



## **Fanuc Macro Programming Examples:**

CNC Programming Using Fanuc Custom Macro B S.K Sinha,2010-06-22 Publisher s Note Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc 0i series controls By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines

**COVERAGE INCLUDES** Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry

**Fanuc CNC Custom Macros** Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are

**BOOK JACKET** CNC Programming Using Fanuc Custom Macro B S. K. Sinha,S. N. Sinha, Fanuc CNC Custom Macros Peter Smid,2005-09-25 Offers many practical do s and don t s while covering all the popular Fanuc control systems exclusively Provides the basis for exploring in great depth the extremely wide and rich field of programming tools that macros are Numerous examples and sample programs are used throughout that serve as practical applications of the techniques presented and as the basis of ready to run macro programs Includes a CD containing all of the sample programs An invaluable companion to the author s best selling CNC Programming Handbook this book is a general introduction to the subject of macros known as Custom Macros or User Macros Its purpose is to make you aware of what macros are how to develop them and how to use them effectively It also explores important related subjects and identifies several other helpful topics in this increasingly important and exciting field of CNC programming

**Fanuc CNC Custom Macros** Peter Smid,2005 Numerous examples and sample programs are used throughout this book Their purpose is to serve not only as practical applications of the techniques presented but for many of them as the basis of ready to run macro programs To help make your use of these programs as easy and as reliable as possible all the sample programs have been reproduced on the enclosed CD CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are

**Jacket** Current Trends in Computer Science and Mechanical Automation Vol.2 Shawn X. Wang,2018-03-30 Frontmatter Contents Preface Introduction of keynote speakers Part IV Sensors Instrument and

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**CNC Programming Handbook** Peter Smid,2000 This handbook is a comprehensive guide to CNC programming covering virtually all CNC programming subjects in exceptional detail Both milling and turning topics are discussed with nearly 1 000 illustrations tables formulas and actual examples Besides being an invaluable in depth reference this book is well suited for use as a basic text in a wide variety of CNC training programs

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*Metals Abstracts* ,1987 *Tragediia sovetskoi derevni* ,1999 **CNC Programming Handbook - Ebook** Peter Smid,2005-09-23 Over its first two editions this best selling book has become the de facto standard for training and reference material at all levels of CNC programming Used in hundreds of educational institutions around the world as the primary text for CNC courses and used daily by many in field CNC programmers and machine operators this book literally defines CNC programming Written with careful attention to detail there are no compromises Many of the changes in this new Third Edition are the direct result of comments and suggestions received from many CNC professionals in the field This extraordinarily comprehensive work continues to be packed with over one thousand illustrations tables formulas tips shortcuts and practical examples The enclosed CD ROM now contains a fully functional 15 day shareware version of CNC

tool path editor simulator NCPlot This powerful easy to learn software includes an amazing array of features many not found in competitive products NCPlot offers an unmatched combination of simplicity of use and richness of features Support for many advanced control options is standard including a macro interpreter that simulates Fanuc and similar macro programs The CD ROM also offers many training exercises based on individual chapters along with solutions and detailed explanations Special programming and machining examples are provided as well in form of complete machine files useful as actual programming resources Virtually all files use Adobe PDF format and are set to high resolution printing FEATURES Fully functional shareware version of CNC toolpath simulator editor NCPlot TM included on the CD ROM This powerful software includes an amazing array of features including those not found in competitive products Support for many advanced features is standard and the included macro interpreter can simulate Fanuc and compatible macro toolpath programs Detailed section on CNC lathes with live tooling including examples Image files of many actual parts used as examples More programming examples both in printed text and on the CD ROM Optimized for the latest Fanuc and related control systems Additional formulas calculations and handy reference material Fourth axis programming indexing and rotary CD ROM based projects including several as interactive PDF forms Improved index for better search of topics [Parametric Programming for CNC Machining and Turning Centers](#) Mike Lynch,2013-09-29 This manual covers three very popular versions of parametric programming Fanuc s custom macro B is by far the most popular version and is the version of parametric programming being used by any control manufacturer claiming to be Fanuc compatible Yasnac Haas Mitsubishi Mazatrol s eia Seikos among others But even if you don t have Fanuc controls this manual also includes presentations for Okuma s user task 2 and Fadal s macro Over 80% of CNC machines used today are covered All presentations are applications based Each step of the way we show real world applications that you can easily adapt to your specific needs There are plenty of examples and we stress the reasons why features are available as well as how they can help you compare this your control manufacturer s descriptions of parametric programming **CATIA V5** Dieter R. Ziethen,2013-04-05 Write powerful custom macros for CATIA V5 CATIA V5 Macro Programming with Visual Basic Script shows you step by step how to create your own macros that automate repetitive tasks accelerate design procedures and automatically generate complex geometries Filled with full color screenshots and illustrations this practical guide walks you through the entire process of writing storing and executing reusable macros for CATIA V5 Sample Visual Basic Script code accompanies the book s hands on exercises and real world case studies demonstrate key concepts and best practices Coverage includes CATIA V5 macro programming basics Communication with the environment Elements of CATParts and CATProducts 2D wireframe geometry 3D wireframe geometry and surfaces Solid features Object classes VBScript commands [Learn OpenOffice.org Spreadsheet Macro Programming](#) Mark Alexander Bain,2005\* [Excel VBA 365 Handbook](#) Liew Voon Kiong,2021-02-24 This book is a complete guide to mastering Excel VBA 365 from beginner to intermediate programmers It is an excellent reference text for high

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