

Variable number	Function
#4001	G00, G01, G02, G03, G33, G75, G77, G78, G79 (Group 01)
#4002	G17, G18, G19 (Group 02)
#4003	G90, G91 (Group 03)
#4004	G22, G23 (Group 04)
#4005	G94, G95 (Group 05)
#4006	G20, G21 (Group 06)
#4007	G40, G41, G42 (Group 07)
#4008	G43, G44, G49 (Group 08)
#4009	G73, G74, G76, G80–G89 (Group 09)
#4010	G98, G99 (Group 10)
#4011	G50, G51 (Group 11)
#4012	G66, G67 (Group 12)
#4013	G96, G97 (Group 13)
#4014	G54–G59 (Group 14)
#4015	G61–G64 (Group 15)
#4016	G68, G69 (Group 16)
:	:
#4022	G50.1, G51.1 (Group 22)
#4102	B code
#4107	D code
#4109	F code
#4111	H code
#4113	M code
#4114	Sequence number
#4115	Program number
#4119	S code
#4120	T code
#4130	P code (number of the currently selected additional workpiece coordinate system)

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In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Fanuc Macro Programming Manual Lathe**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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