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G00 G18 G40 G54
G00 G97 G79 G69.1
G13.1 G15 G21 G22
G64 G67 G69
G50.1 G50.2

INSERT TURNING CYCLE

HOLE MACH. | TURNING | T-GROOVING THREADING

1. TURNING(OUTER ROUGH)

2. TURNING(INNER ROUGH)

3. TURNING(FACE ROUGH)

4. TURNING(OUTER SEMI-FINISH)

5. TURNING(INNER SEMI-FINISH)

SELECT CYCLE YOU WANT TO INSERT. PUSH [SELECT].

PROG←→+

G97 S300 1262 M3 ;
G00 ;
G00 X72. Z0.5 ;
G00 X71. ;
G00 X55. ;
G01 Z-117.3 F0.5 ;
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Jin-Ying Zhang

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Example **The Journeyman's Guide to Cnc Machines** Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook **SME Technical Paper** Society of Manufacturing Engineers,2002 CNC Programming Handbook Peter Smid,2000 This handbook is a comprehensive guide to CNC programming covering virtually all CNC programming subjects in exceptional detail Both milling and turning topics are discussed with nearly 1 000 illustrations tables formulas and actual examples Besides being an invaluable in depth reference this book is well suited for use as a basic text in a wide variety of CNC training programs *Huebner's Machines Tool Specs: Threading through turning machines* ,1980 Technician's Guide to Programmable Controllers Richard A. Cox,1995 This revised bestseller covers all the concepts of operation common to all programmable controllers offering the latest information on how controllers work and their applications to industry Plus readers will find step by step examples of basic programming reinforced with numerous illustrations and photos throughout *Huebner's Machine Tool Specs: Threading through turning machines* ,1980 **Programming of Computer Numerically Controlled Machines** Kenneth W. Evans,2007 With its wide range of data about the selection of tools cutting speeds and the technology of machining this book would be a handy on the job reference for engineers programmers supervisors and machine operators besides serving as a proven and effective textbook for anyone learning CNC programming for the first time BOOK JACKET **CNC Programming Tutorials: G & M Code Examples** Tran A_,2024-09-25 CNC Programming Tutorials G M Code Examples CNC Programming Tutorials G M Code Examples is your comprehensive guide to mastering the language of CNC machines Whether you re a novice stepping into the world of computer numerical control or an experienced machinist seeking to refine your skills this book provides a clear hands on approach to programming with G code and M code Inside you ll discover Step by step tutorials Progress from beginner to advanced levels with clear explanations and illustrative examples Essential G code and M code commands Learn the core building blocks of CNC programming for precise tool movements and machine control Practical applications Explore a wide range of machining operations including drilling milling turning threading and more Real world examples Gain insights into industry standard practices with code examples for various CNC applications Troubleshooting tips Learn to identify and resolve common programming errors ensuring efficient and accurate machining This book covers Beginner intermediate and advanced CNC programming techniques Specific G code and M code commands and their applications Machining operations such as drilling milling turning threading

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