

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4,500psi	47-2psi	Pressure gauge	Measured pressure at 4.51 Mpa	<input checked="" type="checkbox"/> Complete
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Complete
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Complete
Clean out all chips and swarf	D	Remove machine's rear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	<input checked="" type="checkbox"/> Complete
Clean filter on coolant tank	M	Clean with compressed air and clean water	no dirt inside filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOTE, may need changing in next schedule)	<input checked="" type="checkbox"/> Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Complete
Clean coolant tank of sludge, chips, and oil	W	Brush, clean, check	Brush, clean, check, refill	Injection pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Complete
Remove chain pins, clean, check for damage	W	No damage or play in pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins or pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Complete

# Example Of Preventive Maintenance Program

**Clarence I. Sterling, Lee A. Francis**



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**Planning Guide for Maintaining School Facilities** Tom Szuba,2003 [Department of the Interior and Related Agencies Appropriations for 1978](#) United States. Congress. House. Committee on Appropriations. Subcommittee on Department of the Interior and Related Agencies,1977

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**Clinical Engineering Handbook** Joseph F. Dyro,2004-08-27 As the biomedical engineering field expands throughout the world clinical engineers play an ever more important role as the translator between the worlds of the medical engineering and business professionals They influence procedure and policy at research facilities universities and private and government agencies including the Food and Drug Administration and the World Health Organization Clinical engineers were key players in calming the hysteria over electrical safety in the 1970s and Y2K at the turn of the century and continue to work for medical safety This title brings together all the important aspects of Clinical Engineering It provides the reader with prospects for the future of clinical engineering as well as guidelines and standards for best practice around the world

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*Textile World* ,1930 California. Court of Appeal (1st Appellate District). Records and Briefs California (State)., **Manual on Contracting for Vehicle Maintenance Services** T. H. Maze,1992 Opinions and Decisions of the Public Service Commission of Wisconsin Public Service Commission of Wisconsin,1967 **New York Court of Appeals. Records and Briefs.** New York (State)., **California. Supreme Court. Records and Briefs** California (State)., Court of Appeal Case s A050937 Number of Exhibits 1 **"Code of Massachusetts regulations, 2015"** ,2015 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 *The Massachusetts register* ,1987-07-24 **"Code of Massachusetts regulations, 2014"** ,2014 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020

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