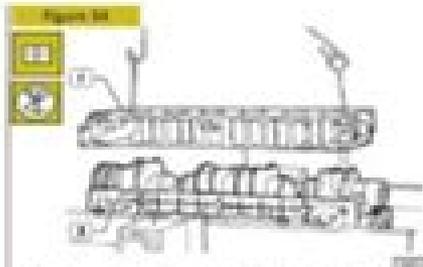
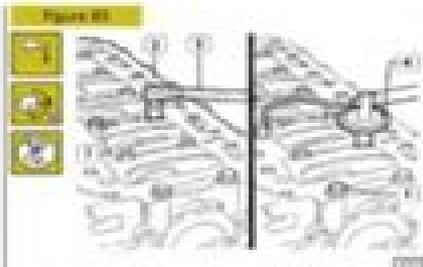


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Place a piece of oil-soaked wire on the journal of the crankshaft (1), cover to the longitudinal axis, until the lower shoulder (2) is fully and uniformly coated.



Lubricate both sides (1) of the UT50M oil and tighten them to torque weight to 140 Nm (104 ft-lb), then with 60° angle closing, following the diagram in Figure 12.

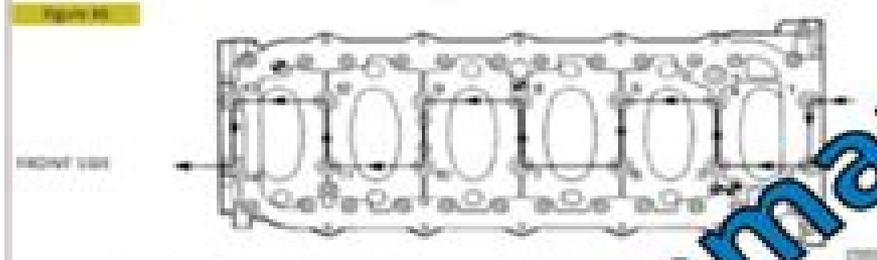


Diagram showing the tightening order of the main bearings (lower crank).



Remove the main bearings (1). The clearance between the bearing and the journal is obtained by comparing the bearing diameter (2) with the maximum diameter of the journal (3) at the maximum oil film thickness. The oil film thickness is obtained by comparing the bearing diameter (2) with the maximum diameter of the journal (3) at the maximum oil film thickness. The oil film thickness is obtained by comparing the bearing diameter (2) with the maximum diameter of the journal (3) at the maximum oil film thickness.



Bearing clearance is checked by using a dial indicator (1) on the bearing (2) as shown in the Figure 14. If the clearance is higher than specified, replace the main shaft/ball bearing and repeat the check.



Remove the bearing (1) and the UT50M oil (2) and clean the bearing (1) with the specified.



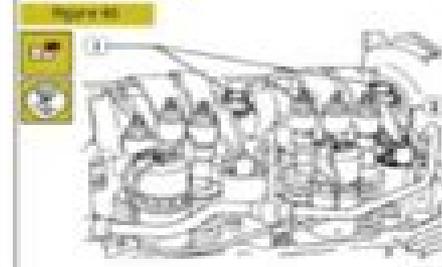
Apply grease (1) and pull out the main bearing (2).



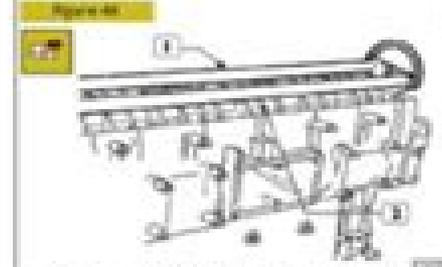
Tighten the screw (1) and take down the gear housing (2).



Remove the main bearings (1) and the UT50M oil (2) and clean the bearing (1) with the specified.



Remove the check spring (1) of the exhaust valve seat.  
Tighten the ring screw (2) of the valve and duct.



Apply heat (1) to the rocker holder shaft (2) and remove the shaft (2) from the cylinder head.

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# Iveco Trakker Operating Manual

**Clemens Wendtner**



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