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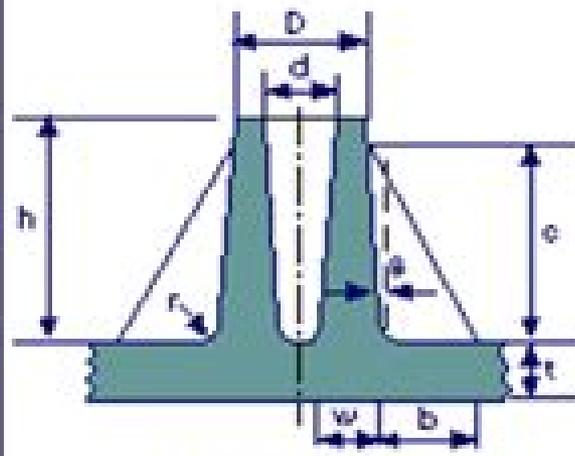
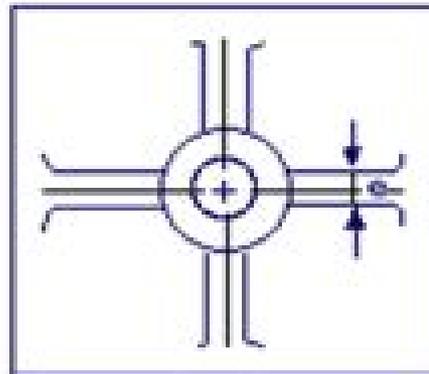
$$w = 0.5t - 0.8t$$

$$h = 2.5t - 5.0t$$

$$a \geq 3.0t$$

$$\theta = 0.5^\circ - 2.0^\circ$$

$$r = 0.13 \text{ mm} - 0.20 \text{ mm}$$



Boss with Gussets

$$w = 0.5t - 0.8t$$

$$h = 2.0D - 2.5D$$

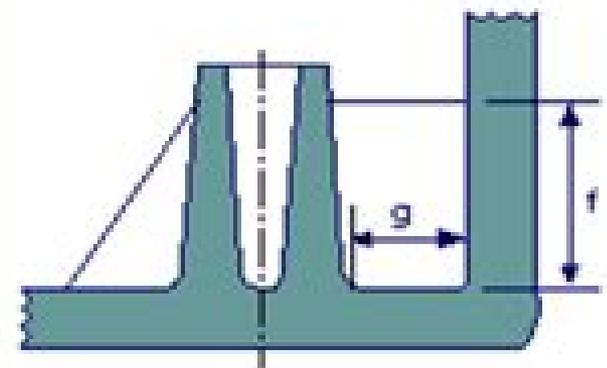
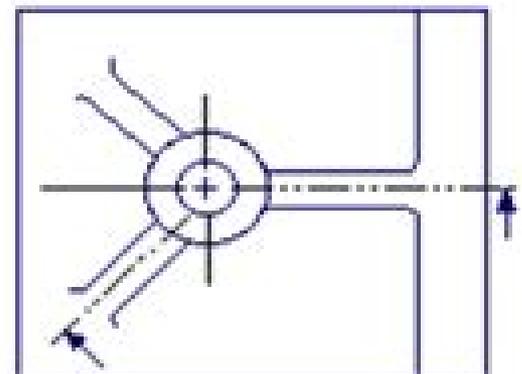
$$\theta = 0.5^\circ - 2.0^\circ$$

$$r = 0.13 \text{ mm} - 0.20 \text{ mm}$$

$$D = 2.5d - 3.0d$$

$$c \leq 0.95h$$

$$b = 0.3c - 1.0c$$



Boss with Gussets Near Wall

$$e = 0.6t - 0.8t$$

$$f = c$$

$$g \geq 0.5D$$

# Injection Mold Design Guidelines

**Xiang Xie**



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