

A flow meter is attached in a hydraulic line that measures 12 gal/min. The line has an inside diameter of 1.5 in. Find the flow velocity where the fluid passes the meter.

17. Sketch and label all known and unknown values.



18. What is the flow rate measured as in.<sup>3</sup>/min at the meter?

Formula	Substitute / Solve	Final Answer
$\frac{1 \text{ gal}}{\text{min}} = 231 \frac{\text{in}^3}{\text{min}}$	$12 \frac{\text{gal}}{\text{min}} \times 231 \frac{\text{in}^3}{\text{min}} = 2772 \frac{\text{in}^3}{\text{min}}$	2772 in <sup>3</sup> /min

19. What is the area of inside diameter of the line?

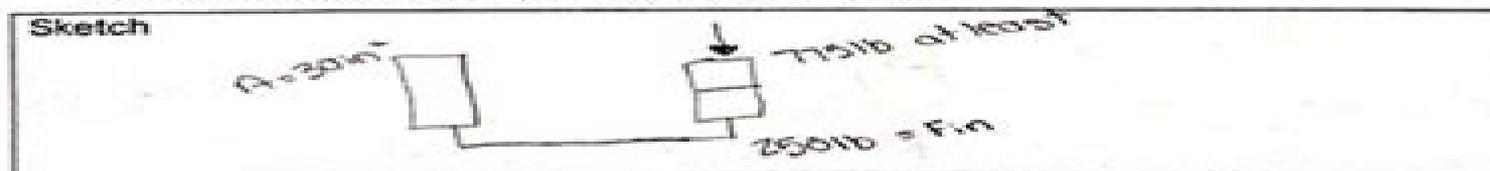
Formula	Substitute / Solve	Final Answer
$d = 2r$ $A = \pi r^2$	$1.5 \text{ in} = 2r \quad r = \frac{1.5}{2} \text{ in}$ $A = \pi \left(\frac{1.5}{2}\right)^2 \quad A = 1.767$	1.767 in <sup>2</sup>

20. What is the flow velocity where the fluid passes the meter?

Formula	Substitute / Solve	Final Answer
$Q = v(A)$	$2772 \text{ in}^3/\text{min} = 1.767 (v)$ $1568.76 = v$	1568.76 in/min

A hydraulic press must be used to press-fit two components together in an assembly process. The system must generate at least 775 lb of force to perform the press fit. The piston at the input cylinder is pushed with a force of 250 lb and has an area of 30 in.<sup>2</sup>. The output can use up to 15 cylinders that are each 30 in.<sup>2</sup>. How many cylinders are needed?

21. Sketch and label all known and unknown values.



# Fluid Power Pltw Worksheet

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Introduction to Fluid Power Circuits and Systems Russell W. Henke, 1970 *Glossary of Terms for Fluid Power* National Fluid Power Association, 1970 Fluid Power Standards National Fluid Power Association, American National Standards Institute, International Organization for Standardization, 1978

**Fluid Power Circuits and Controls** John S. Cundiff, Michael F. Kocher, 2019-12-05 Fluid Power Circuits and Controls Fundamentals and Applications Second Edition is designed for a first course in fluid power for undergraduate engineering students After an introduction to the design and function of components students apply what they've learned and consider how the component operating characteristics interact with the rest of the circuit The Second Edition offers many new worked examples and additional exercises and problems in each chapter Half of these new problems involve the basic analysis of specific elements and the rest are design oriented emphasizing the analysis of system performance The envisioned course does not require a controls course as a prerequisite however it does lay a foundation for understanding the extraordinary productivity and accuracy that can be achieved when control engineers and fluid power engineers work as a team on a fluid power design problem A complete solutions manual is available for qualified adopting

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