

4th Edition PFMEA Criteria for Severity

Effect	Criteria: Severity of Effect on Product (Customer Effect)	Rank	Effect	Criteria: Severity of Effect on Process (Manufacturing/ Assembly Effect)
Failure to Meet Safety&/or Regulatory Requirements	Potential failure mode affects safe vehicle and or involves noncompliance with government regulations without warning.	10	Failure to Meet Safety&/or Regulatory Requirements	May endanger operator (machine or assembly) without warning.
	Potential failure mode affects safe vehicle and or involves noncompliance with government regulations with warning.	9		May endanger operator (machine or assembly) with warning.
Loss or Degradation of Primary Function	Loss of primary function (vehicle inoperable does not effect safe vehicle operation).	8	Major Disruption	100% of product may have to be scrapped. Line shutdown or stop ship
	Degradation of primary function (vehicle operable , but at reduced level of performance).	7	Significant Disruption	A portion of production run may have to be scrapped. Deviation from primary process including decreased line speed or added manpower.
Loss of Degradation of Secondary	Loss of secondary function (vehicle operable, but comfort/ convenience functions at reduced level of performance).	6	Moderate Disruption	100% of production run may have to be reworked off line and accepted.
	Degradation of secondary function (vehicle operable, but comfort/ convenience functions at reduced level of performance).	5		A portion of production run may have to be reworked off line and accepted.
Annoyance	Appearance or Audible Noise noticed by customer (>75%)	4	Moderate Disruption	100% of production run may have to be reworked in station before it is processed.
Annoyance	Appearance or Audible Noise noticed by customer (50%)	3		A portion of production run may have to be reworked in station before it is processed.
Annoyance	Appearance or Audible Noise noticed by customer (>25%)	2	Minor Disruption	Slight inconvenience to process, or operator.
No Effect	No discernible effect	1	No Effect	No discernible effect

Fmea Fourth Edition

Chao Zhang



Fmea Fourth Edition:

Unveiling the Energy of Verbal Beauty: An Mental Sojourn through **Fmea Fourth Edition**

In a world inundated with monitors and the cacophony of quick communication, the profound energy and emotional resonance of verbal artistry usually fade into obscurity, eclipsed by the constant barrage of noise and distractions. However, located within the musical pages of **Fmea Fourth Edition**, a captivating work of literary brilliance that impulses with organic feelings, lies an wonderful journey waiting to be embarked upon. Penned with a virtuoso wordsmith, this magical opus manuals visitors on a psychological odyssey, gently exposing the latent potential and profound affect stuck within the complex web of language. Within the heart-wrenching expanse of this evocative analysis, we can embark upon an introspective exploration of the book is main subjects, dissect its interesting publishing design, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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