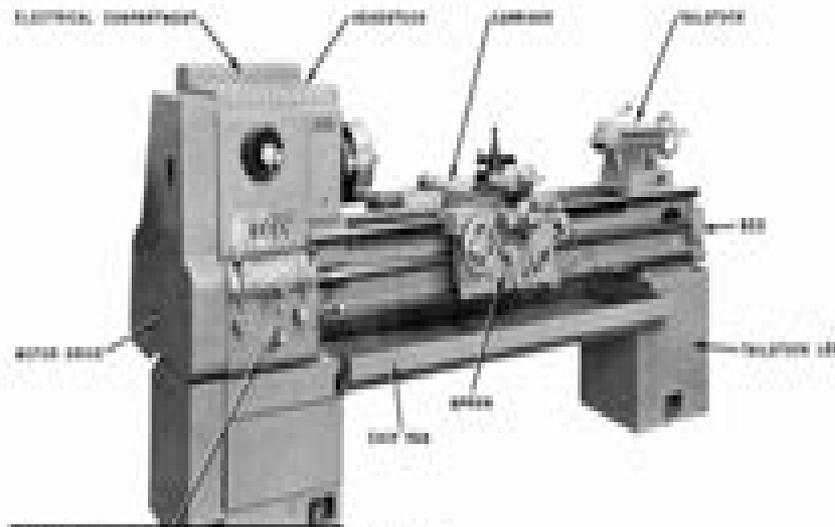
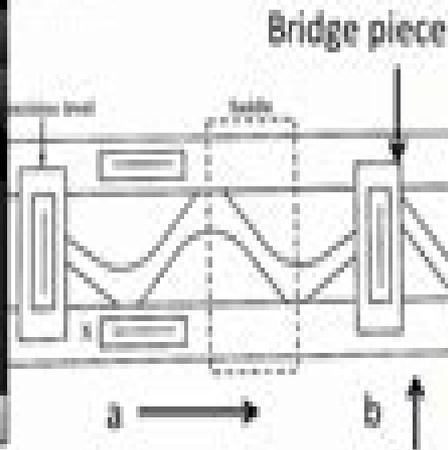


Lathe tests



- Leveling of the lathe bed

- a. Longitudinal direction
- b. Transverse direction



Permissible error 0.01 to 0.02 mm for any length of 500 mm
Guideways should be **convex only** along the length.
Leveling error may be corrected by setting wedges or shims under the support feet of lathe



Machine Tool Alignment Tests

Jianjun Gao



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