

ANSI Symbol	ANSI Code	IEC symbol	IEC Code	Description					
	COH		KM	Connector contact open		TE		ST	Temperature switch
	COH		KM	Connector contact closed		LE		SD	Limit switch
	CO		KA	Relay contact open		PSB		SD	Proximity switch
	CO		KA	Relay contact closed		LT		HL	Inducting light
	TOH		KT	Timed contact, N.O. - on delay (TOD)		PL		XS	Plug and socket
	TOH		KT	Timed contact, N.C. - on delay (TOC)		CR		KA	Control relay coil
	TOH		KT	Timed contact, N.C. - off delay (TOO)		CON		KM	Connector coil
	TOH		KT	Timed contact, N.O. - off delay (TOO)		M		KM	Motor starter coil
	SS		SA	Selector switch		TR		KA	Timer coil
	FD		SB	Distributor N.O.		SC		TV	Solenoid coil
	FD		SB	Distributor N.C.		CTR		EC	Electromechanical counter
	FD		SB	Distributor multiple lead		CB		QP	Circuit breaker
	FL		SL	Liquid level switch		Tr		X1	Terminals (reference)
	FLS		SF	Flow switch		FU		XT	Fuses (reference)
	PS		SP	Pressure switch		FU		FU	Fuse protection

Machine Tool Electrical Symbols

L Reisser

A decorative graphic element consisting of a horizontal light blue bar with a rounded right end, overlaid on a red-to-white gradient semi-circle.

Machine Tool Electrical Symbols:

Numerical Control of Machine Tools United States. Bureau of Adult, Vocational, and Technical Education, United States. Office of Education, 1970

Machine Tools Production Systems 3 Christian Brecher, Manfred Weck, 2021-12-13

The first part of this third volume focuses on the design of mechatronic components in particular the feed drives of machine tools used to generate highly dynamic drive movements Engineering guides for the selection and design of important machine components the control technology of feed drives and the measuring systems required for position capture are presented Another focus is on process and diagnostic equipment for manufacturing machines and systems The second part describes control concepts including programming methods for various applications of modern production systems Programmable logic controllers PLC numerical controllers NC and robot controllers RC are part of these presentations In the context of automated manufacturing systems the various levels of the automation pyramid and the importance of control systems are also outlined Finally the volume deals with the engineering of machines and plants The German Machine Tools and Production Systems Compendium has been completely revised The previous five volume series has been condensed into three volumes in the new ninth edition with colored technical illustrations throughout This first English edition is a translation of the German ninth edition

Electronic Standards for Mass Production Equipment and General Purpose Machine Tools, EL-1-71 Joint Industrial Council (U.S.), 1971

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