

Chrysler 300M 1999-2004 Workshop Manual

REMOVAL AND INSTALLATION (Continued)

(2) If front crankshaft seal was bench installed, clean Special Tool C780-2. Remove rear crankshaft seal to guide seal pin into seal lip.

(3) Before installing timing cover gasket apply a 1/8 inch bead of Mopar Engine RTV GRTM 2 to the parting line between the oil pan and cylinder block (Fig. 56).

(4) Install timing cover and gasket. Tighten M10 cover bolts to 24 Nm (18 ft. lbs.) and M8 bolts to 12 Nm (9 ft. lbs.) (Fig. 57).

(5) If not previously performed, install crankshaft oil seal using Special Tool C780-2 cover and C780-2 installer.

(6) Install crankshaft damper and tighten cover bolt to 170 Nm (125 ft. lbs.).

(7) Attach power steering pump to bracket.

(8) Install AC belt tensioner assembly to timing cover.

(9) Install generator/pump steering drive belt on cover pulley and bracket.

(10) Install fan module and accessory drive belts. Refer to COOLING SYSTEM for procedure.

(11) Install upper radiator crossmember. Refer to EXHAUST for procedure.

(12) Connect negative cable.

TIMING CHAIN AND SPROCKETS

REMOVAL

(1) Remove upper rocker assembly. Refer to procedure in this section.

(2) Remove cylinder head covers, crankshaft damper, and timing chain cover. Refer to procedures in this section.

CAUTION: When aligning timing marks, always rotate engine by turning the crankshaft. Failure to do so will result in valve and/or piston damage.

REMOVAL AND INSTALLATION (Continued)

(12) Install primary timing chain. Refer to procedure in this section.



Fig. 26 Crankshaft Chain Timing
1 - CRANKSHAFT
2 - TIMING CHAIN

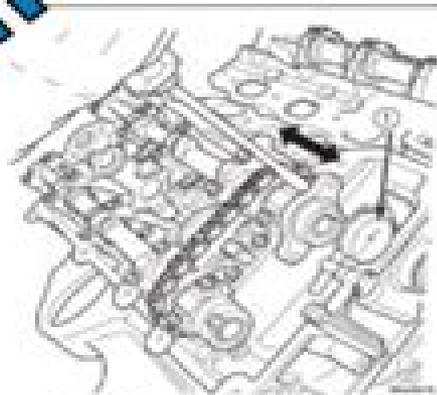


Fig. 27 Crankshaft End Play Measuring

1 - END MEASUREMENT

ROCKER ARMS

REMOVAL

(1) Remove cylinder head covers. Refer to procedure in this section.

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Fig. 25 Timing Drive System
1 - CRANKSHAFT DAMPER
2 - OVERGUE
3 - ACCESS PLUG
4 - CRANKSHAFT KEY
5 - MOUNTING TABS
6 - CRANKSHAFT SEAL
7 - OIL GUIDE
8 - OIL TROUGH WITH
9 - OIL TROUGH
10 - CRANKSHAFT SPROCKET
11 - OIL GUIDE

Fig. 28 Rocker Arm—Removal/Installation

1 - SPRING TENSIONER

2 - SPRING ARM

REMOVAL

Support the rocker arm for wear or storage (Fig. 28). Replace as necessary.

INSTALLATION

(1) Lubricate rocker arm with clean engine oil before installation.

(2) Rotate engine until cam lobe is on its base circle (back of rocker arm being installed).

(3) Using Special Tools R210 and R210 Adapter, depress valve spring only enough to install rocker arm (Fig. 28).

(4) Install rocker arm to original position (if moved) over valve and lock adjuster. Release tension on valve spring.

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