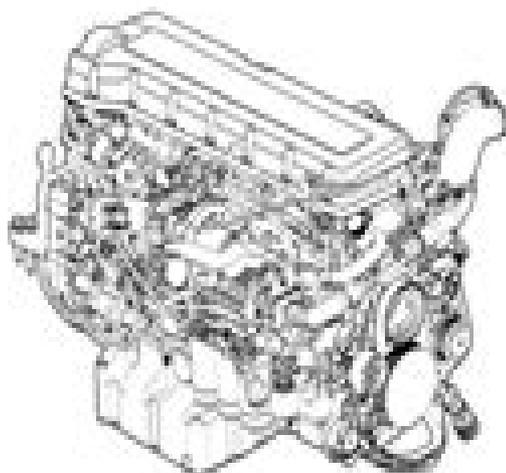


**Camshaft Bearing Brackets
Replacement
D16F****Camshaft Bearing Brackets, Replacement**

This information covers guidelines when repairing factory or aftermarket camshaft bearing brackets (lower journals) on the Volvo D16F engine.

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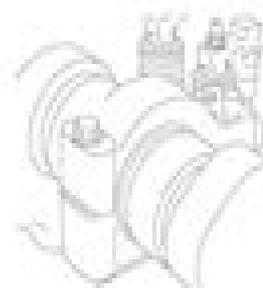
Note: Information is subject to change without notice.
Illustrations are used for reference only and may differ slightly from the actual vehicle being serviced. However, key components addressed in the information are represented as accurately as possible.

Service Procedures**2119-03-03-02****Camshaft Bearing Brackets, Replacement**

Camshaft removed

You must read and understand the procedures and guidelines in Service Information group 03, "General Safety Practices, Engine" before performing any procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Note: Camshaft bearing journals are numbered 1-7, with matching upper and lower halves. Be sure to note and mark the corresponding journal numbers and install them in the correct sequence with matching upper and lower halves.



Camshaft Bearing Bracket installed

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Fundamentals of Mobile Heavy Equipment Gus Wright, Owen C. Duffy, Scott A. Heard, 2017-09-21 Fundamentals of Mobile Heavy Equipment provides students with a thorough introduction to the diagnosis repair and maintenance of off road mobile heavy equipment With comprehensive up to date coverage of the latest technology in the field it addresses the equipment used in construction agricultural forestry and mining industries *Mergent International Manual* ,2003

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