

Brief Overview Manual Guide *i*

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)	FEED (MM)	SPINDLE	COMPASS
X 10.0000	S 1000		0.000000
Z 20.0000			1.000
C 0.0000	F 0.00		0.000000
Y 0.0000			0.000000

3D Simulation View: A green cylindrical part is shown in a 3D simulation environment. The part is oriented vertically, and the simulation shows its geometry and position relative to the workpiece.

Program List:

- 01. G00 X00. Z0. ()
- 02. G01 Z ()
- 03. G01 X00. Z0. ()
- 04. G01 X00. Z0. ()
- 05. M01 ()
- 06. %

Control Panel:

Buttons: REVERSE, START, PAUSE, SINGLE, STOP, FEED, CUT/STOP, ENTER, FL/PAUSE, CLEAR.

Fanuc 6t User Guide

E Durkheim



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CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

NC Machine Programming and Software Design Chao-Hwa Chang,Michel A. Melkanoff,1989 Very Good No Highlights or

Markup all pages are intact Chilton's IAMI ,1982 **Machinery Lloyd** ,1983 Industrial Equipment News ,1980

Official Gazette of the United States Patent and Trademark Office ,1992

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