

ACTUAL POS. (ABS.)

X 327.200  
 Y 106.500  
 Z 0.000

C 0.000 B 0.000

DIST TO GO

G00

X 0.000  
 Y 0.000  
 Z 0.000  
 C 0.000  
 B 0.000

SPINDLE S1

S 2002

FEED F 800

90%  
 MM/MIN  
 70% (X)

O 2001  
 N 00004  
 T 5  
 D 0 H 0  
 S 2000 M2  
 F 200.00000

G00 17 40 54  
 G80 49 90 98  
 G69 13.1

SIMULATE-ANIMATE

O2001 CHAR<—>



```

1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 M3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

```

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