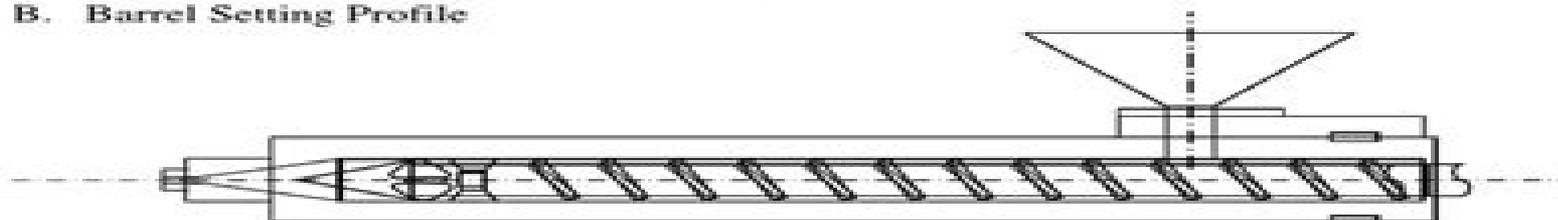


General Purpose ABS, POLYLAC® PA-727

Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs
depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions
- B. Barrel Setting Profile



MAX(°C) 230	230	220
MIN(°C) 190	190	180

- C. Mold Temperature 30-70 °C
depending on a) Thickness
b) Dimension
c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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General Purpose Abs Processing Guide

Lei Huang



General Purpose Abs Processing Guide:

Whispering the Secrets of Language: An Mental Quest through **General Purpose Abs Processing Guide**

In a digitally-driven world wherever screens reign great and immediate communication drowns out the subtleties of language, the profound secrets and mental nuances concealed within words usually move unheard. However, nestled within the pages of **General Purpose Abs Processing Guide** a fascinating literary treasure pulsing with fresh feelings, lies an extraordinary quest waiting to be undertaken. Written by an experienced wordsmith, that charming opus encourages visitors on an introspective journey, softly unraveling the veiled truths and profound affect resonating within the fabric of each and every word. Within the psychological depths of this moving review, we can embark upon a sincere exploration of the book is key subjects, dissect its interesting writing style, and succumb to the strong resonance it evokes heavy within the recesses of readers hearts.

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