

PREPARE

PART NUMBER	TOOL NAME
HD-45968	FAT JACK

- Remove main fuse. See **POWER DISCONNECT** (Page 7-7).
- Lower Front Engine Mount:**
 - Support engine using the following jack or equivalent.
Special Tool: FAT JACK (HD-45968)
 - Detach right foot control bracket. See **RIGHT FOOT CONTROLS** (Page 3-133).
 - Detach rear brake master cylinder bracket. See **REAR BRAKE MASTER CYLINDER** (Page 3-42).

REMOVE AND INSTALL: LOWER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount bolt, front, lower	50–55 ft-lbs	67.8–74.5 N·m
Engine mount pinch bolt, front, lower	8–9 ft-lbs	10.2–12.2 N·m

Remove

- See Figure 4-14. Loosen pinch bolt (3).
- Remove and discard locknut (4).
- Remove mounting bolt (1).
- Remove spacer (2).

Install

- See Figure 4-14. Install mounting bolt (1) through spacer (2).
- Install new locknut (4). Tighten.
Torque: 50–55 ft-lbs (67.8–74.5 N·m) *Engine mount bolt, front, lower*
- See Figure 4-15. Verify spacer is installed properly.
- See Figure 4-14. Tighten pinch bolt (3).
Torque: 8–9 ft-lbs (10.2–12.2 N·m) *Engine mount pinch bolt, front, lower*

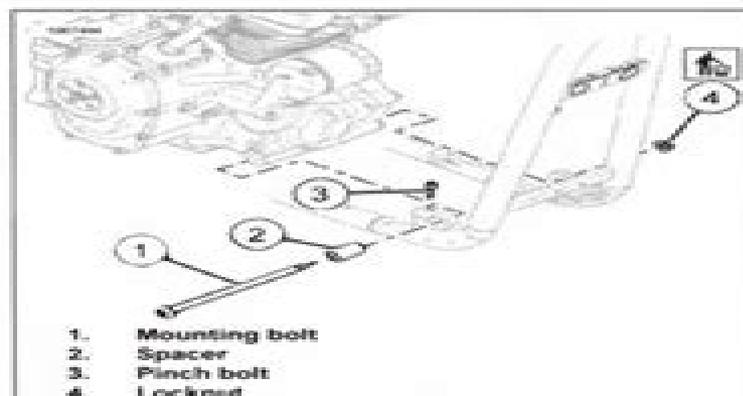


Figure 4-14. Lower Front engine Mount

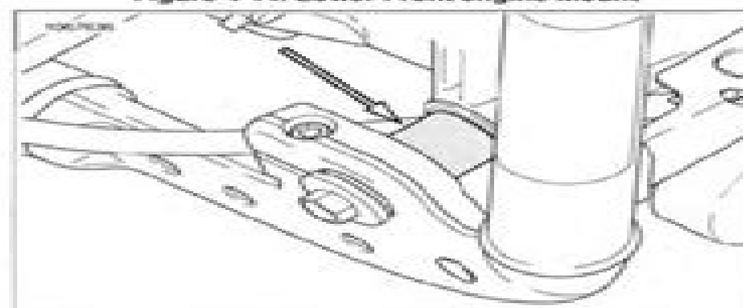


Figure 4-15. Spacer Installed Properly

REMOVE AND INSTALL: UPPER FRONT ENGINE MOUNT

FASTENER	TORQUE VALUE	
Engine mount screw, front, upper engine bracket	45–50 ft-lbs	61–67.8 N·m
Engine mount screw, front, upper frame bracket	45–50 ft-lbs	61–67.8 N·m
Engine mount screw, front, upper frame bracket-to-engine bracket	45–50 ft-lbs	61–67.8 N·m

Remove

- See Figure 4-16. Remove frame-to-engine bracket screws (4).
- Remove frame bracket (2).
 - Remove frame bracket screws (3).
 - Remove frame bracket (2).

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Harley Softail Service Manual Front Brake Replacement:

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider

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Table of Contents Harley Softail Service Manual Front Brake Replacement

1. Understanding the eBook Harley Softail Service Manual Front Brake Replacement
 - The Rise of Digital Reading Harley Softail Service Manual Front Brake Replacement
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Softail Service Manual Front Brake Replacement
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Softail Service Manual Front Brake Replacement
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Softail Service Manual Front Brake Replacement
 - Personalized Recommendations

- Harley Softail Service Manual Front Brake Replacement User Reviews and Ratings
- Harley Softail Service Manual Front Brake Replacement and Bestseller Lists
- 5. Accessing Harley Softail Service Manual Front Brake Replacement Free and Paid eBooks
 - Harley Softail Service Manual Front Brake Replacement Public Domain eBooks
 - Harley Softail Service Manual Front Brake Replacement eBook Subscription Services
 - Harley Softail Service Manual Front Brake Replacement Budget-Friendly Options
- 6. Navigating Harley Softail Service Manual Front Brake Replacement eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Softail Service Manual Front Brake Replacement Compatibility with Devices
 - Harley Softail Service Manual Front Brake Replacement Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Softail Service Manual Front Brake Replacement
 - Highlighting and Note-Taking Harley Softail Service Manual Front Brake Replacement
 - Interactive Elements Harley Softail Service Manual Front Brake Replacement
- 8. Staying Engaged with Harley Softail Service Manual Front Brake Replacement
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Softail Service Manual Front Brake Replacement
- 9. Balancing eBooks and Physical Books Harley Softail Service Manual Front Brake Replacement
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Softail Service Manual Front Brake Replacement
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Softail Service Manual Front Brake Replacement
 - Setting Reading Goals Harley Softail Service Manual Front Brake Replacement
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Softail Service Manual Front Brake Replacement
 - Fact-Checking eBook Content of Harley Softail Service Manual Front Brake Replacement

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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