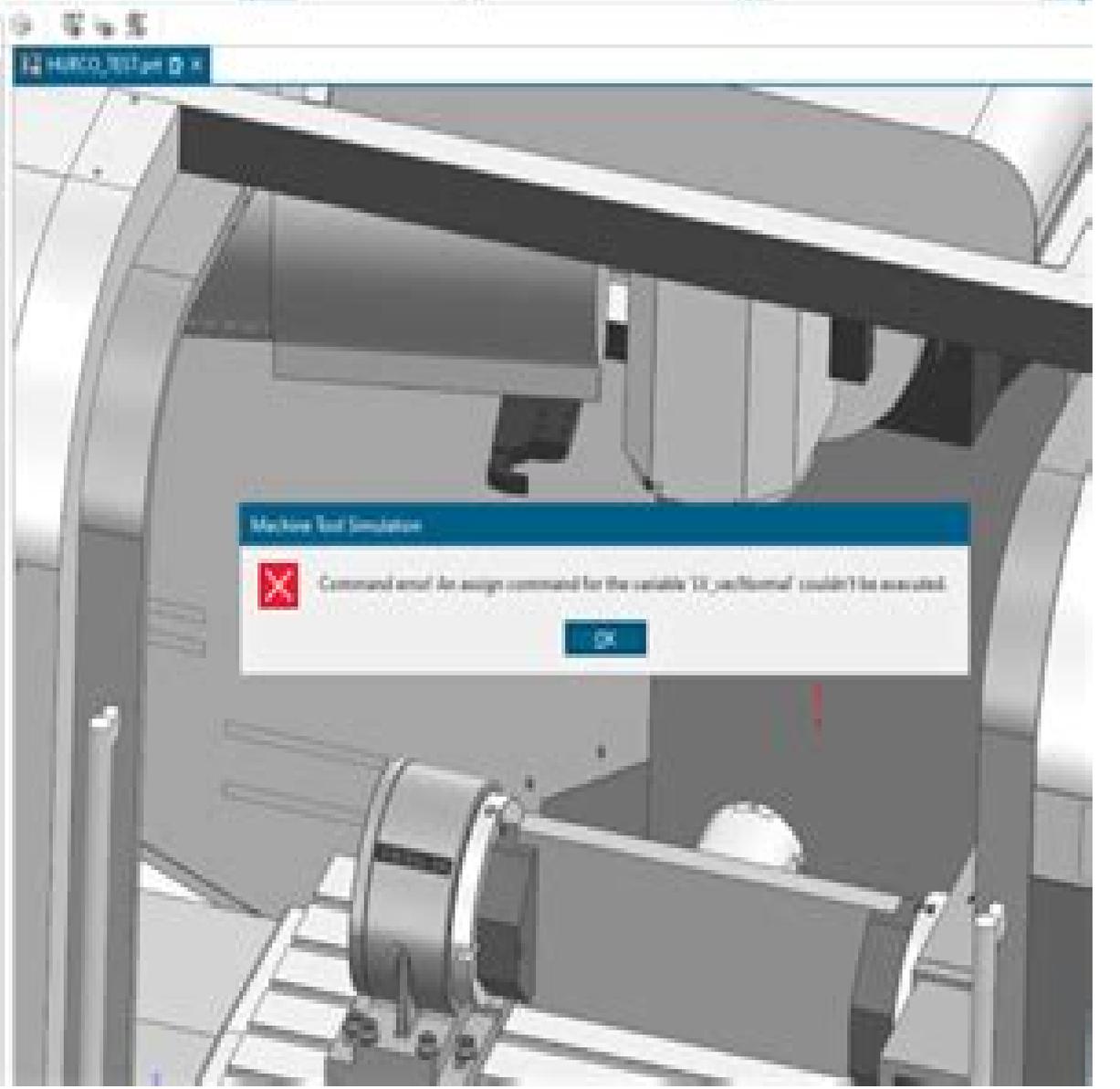




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Simulation View  
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• Channel  
  Main  
• State  
• NC Program - TEST.PRT  
13 N10 G0,  
14 N11 G0,  
15 N14 M320  
16 N16 M340  
17 (Tool Number : 1)  
18 (Tool Name : P111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 N20 G00 M6  
24 N10 G54  
25 N11 G0 G90 X0, A90,  
26  
27 (Used in this format)  
28 N14 G08.2 X-37.847 Y-0.001 Z0.0 A90.00,  
29  
30 (Not in this format)  
31 N14 G08.2 X0.0 Y0.0 Z0.0 R0. 390. 10,  
32 N11 G03.1  
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34  
35  
36  
37 N16 S0003 M3  
38 N18 G17 X-37.847 Y-0.001  
39 G40 G43 Z0. M1  
40 G42 M8  
41 G44 Z75.  
42
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