

生产件批准程序 Production Part Approval Process (PPAP)



PPAP is to demonstrate supplier's understanding of:
PPAP是为表明供应商怎样理解以下内容的一个过程:

零件的功能 Part's functionality	零件的特性 Part's Characteristics	特性的关键性 Criticality of features	怎样测量零件 How to gauge the part	生产要求 Production requirements
<ul style="list-style-type: none"> - 零件的用法 Part's Usage - 相关的项目 Associated programs - 车辆 Vehicle - 器具名称 	<ul style="list-style-type: none"> 工程图纸要求 Engineering drawing requirements 工程规范 (ES) 材料特性 Material Characteristics 材料处理(热处理, 外观) Material 	<ul style="list-style-type: none"> 安全特性 Operator Safety features, if any 关键特性 Critical Characteristics 重要特性 Significant Characteristics 高影响的特性 High Impact 	<ul style="list-style-type: none"> 使用哪些最为合适的量具 What most suitable gauges to use? - 计量型量具 Variable gauges - 计数型量具 Attribute gauges 基准 Datum 测量方法和装 	<ul style="list-style-type: none"> 何时需要? When needed? 哪里需要? Where needed? 多少数量? How much? -按节拍生产 Run of Rate -生产能力确认

Ford Ppap Guide

CO Houle



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