

2013

Flat Rate Labor Chart



Husqvarna

1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	5	Replace front axle (Royal)
	5	Replace rear axle (Royal)
2	Replace drive belt (Royal)	
3	Replace drive belt	
ELECTRICAL SYSTEM	5	R&R transmission
	2	Replace battery

RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	5	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	5	R&R steering sector
5	R&R front axle	
1	R&R grease fittings	
3	Front axle spindle assembly	
TRANSMISSION/ SYSTEM	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transcase
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
	3	Replace tire
3	Drive pulley idler	
4	Install tube	
ENGINE	15	R&R engine (850-12 & 970-12)
	25	R&R engine (except 850-12 & 970-12)
MISCELLANEOUS	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

TIME SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	5	Replace handle (Royal)
	3	Replace each adjuster/wire on drive wheel
	2	Replace each adjuster/wire on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/hub Deck support kit

TIME SECTION	UNITS	JOB DESCRIPTION
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	5	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	5	Replace deck support frame
	3	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
	2	Replace front deck roller
	1	Replace rear deck roller
	4	Replace idler (cutting deck)
10	Repair lift assembly	

TIME SECTION	UNITS	JOB DESCRIPTION
ELECTRIC/ SYSTEM	5	Electric actuator
	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
	3	Replace voltage regulator
	4	R&R Gauges & Switches
	5	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
FUEL SYSTEM	2	Replace tank (850-12 & 970-12)
	1	Replace filter/foam
	5	R&R fuel tank (except 850-12 & 970-12)
	1	Covers all

Flat Rate Time Guide For Atv Repair

M Mark



Flat Rate Time Guide For Atv Repair:

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Table of Contents Flat Rate Time Guide For Atv Repair

1. Understanding the eBook Flat Rate Time Guide For Atv Repair
 - The Rise of Digital Reading Flat Rate Time Guide For Atv Repair
 - Advantages of eBooks Over Traditional Books
2. Identifying Flat Rate Time Guide For Atv Repair
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Flat Rate Time Guide For Atv Repair
 - User-Friendly Interface
4. Exploring eBook Recommendations from Flat Rate Time Guide For Atv Repair
 - Personalized Recommendations
 - Flat Rate Time Guide For Atv Repair User Reviews and Ratings
 - Flat Rate Time Guide For Atv Repair and Bestseller Lists
5. Accessing Flat Rate Time Guide For Atv Repair Free and Paid eBooks
 - Flat Rate Time Guide For Atv Repair Public Domain eBooks
 - Flat Rate Time Guide For Atv Repair eBook Subscription Services
 - Flat Rate Time Guide For Atv Repair Budget-Friendly Options

6. Navigating Flat Rate Time Guide For Atv Repair eBook Formats
 - ePub, PDF, MOBI, and More
 - Flat Rate Time Guide For Atv Repair Compatibility with Devices
 - Flat Rate Time Guide For Atv Repair Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Flat Rate Time Guide For Atv Repair
 - Highlighting and Note-Taking Flat Rate Time Guide For Atv Repair
 - Interactive Elements Flat Rate Time Guide For Atv Repair
8. Staying Engaged with Flat Rate Time Guide For Atv Repair
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Flat Rate Time Guide For Atv Repair
9. Balancing eBooks and Physical Books Flat Rate Time Guide For Atv Repair
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Flat Rate Time Guide For Atv Repair
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Flat Rate Time Guide For Atv Repair
 - Setting Reading Goals Flat Rate Time Guide For Atv Repair
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Flat Rate Time Guide For Atv Repair
 - Fact-Checking eBook Content of Flat Rate Time Guide For Atv Repair
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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