

ACTUAL POS. (ABS.)
 X 0.000
 Z 0.000
 C 0.000
 Y 0.000
 A 0.000

BEST TO GO



MODEL
 0 0000
 H 0000000
 T 0
 S 0 HR
 F 0
 G00 G10 G40 G54
 G00 G97 G70 G67.1
 G13.1 G15 G21 G22
 G54 G67 G69
 G50.1 G50.2

INSERT TURNING CYCLE

HOLE/NOSE TURNING
 T-GROOVING/THREADING

1. TURNING(OUTER) ROUGH
2. TURNING(INNER) ROUGH
3. TURNING(FACE) ROUGH
4. TURNING(OUTER) SEMI-FINISH
5. TURNING(INNER) SEMI-FINISH

SELECT CYCLE YOU WANT TO INSERT. PUSH [SELECT].

```

M02 M000 (END) PA 1
G00 ;
G00 X72. Z0. S ;
G00 X71. ;
G00 X75. ;
G01 Z-117.3 F0.5 ;
G01 X60.2 Z-119.9 F0.6 ;
G01 X71. F0.5 ;
G01 X72. ;
G00 Z0.5 ;
G00 X75. ;
  
```

Fanuc Turning Programming Guide

SJ Ball



Fanuc Turning Programming Guide:

CNC Programming Handbook Peter Smid, 2003 Comes with a CD ROM packed with a variety of problem solving projects

Guide to Lathe by Examples Thanh Tran, 2019-07-26 Contents

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