

Some general G and M code for Fanuc Controller

Fanuc G-Code List (Mill)

G code	Description
G00	Rapid traverse
G01	Linear interpolation
G02	Circular interpolation CW
G03	Circular interpolation CCW
G04	Dwell
G17	X Y plane selection
G18	Z X plane selection
G19	Y Z plane selection
G20	Input in inches
G21	Input in mm
G28	Return to reference position
G30	2nd, 3rd and 4th reference position return
G40	Cutter compensation cancel
G41	Cutter compensation left
G42	Cutter compensation right
G43	Tool length compensation + direction
G44	Tool length compensation - direction
G49	Tool length compensation cancel
G53	Machine coordinate system selection
G54	Workpiece coordinate system 1 selection
G55	Workpiece coordinate system 2 selection
G56	Workpiece coordinate system 3 selection
G57	Workpiece coordinate system 4 selection

Fanuc Om G Code M Code List

ML Morrison



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