

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.500Pa	4.75	Pressure gauge	Measured pressure at 4.50 Mpa	<input checked="" type="checkbox"/> Complete
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Complete
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Complete
Clean out all chips and swarf	D	Remove machine's rear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	<input checked="" type="checkbox"/> Complete
Clean filter on coolant tank	M	Clean with compressed air and clean water	no dirt inside filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOTE, may need changing in next schedule)	<input checked="" type="checkbox"/> Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Complete
Clean coolant tank of sludge, chips, and oil	W	Brush, clean, check	Brush, clean, check, refill	hvac fan pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Complete
Remove chain pins, clean, check for damage	W	No damage or play in pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins or pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Complete

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Zhe Xu



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Planning Guide for Maintaining School Facilities Tom Szuba, 2003

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Structured System Analysis and Design J.B. Dixit, 2007

Essentials of Systems Analysis and Design Joseph S. Valacich, Joey F. George, Jeffrey A. Hoffer, 2006 Written primarily for undergraduates Systems Analysis Design courses in CIS and MIS programs It is designed for courses seeking a streamlined approach to the course due to course duration lab

assignments or special projects The text reflects current changes in systems analysis and design The move to structured analysis and design in the late 1970s was considered to be a revolution in how systems development was conducted We are undergoing another revolution in systems development now as we move away from complex plan driven development to new approaches called Agile Methodologies Although the best known Agile Methodology is eXtreme Programming there are many other approaches More and more systems development involves the use of packages in combination with legacy applications and new modules Coverage of the make versus buy decision and of the multiple sources of software and software components has been moved forward in the book to highlight the salience of these topics **Battery Man** ,1930

Central Headlight ,1949-10 Managing Affordable Housing Bennett L. Hecht,James Stockard,Local Initiatives Support Corporation,1996-04-26 This book shows how to implement strategies for successfully managing affordable housing It is the first book to combine property management with economic development a new strategy that uses the resources of housing developments to create more stable communities **Chemistry in Canada** ,1962 **Report** University of Wisconsin. Engineering Experiment Station,1963 **Engineering Experiment Station Report** University of Wisconsin--Madison. Engineering Experiment Station,1963 *The APWA Reporter* American Public Works Association,1984

Modern Systems Analysis and Design Jeffrey A. Hoffer,Joey F. George,Joseph S. Valacich,2002 The third edition of Modern Systems Analysis and Design investigates the very latest of systems analysis and design Rather than looking strictly at the technological aspects Hoffer George and Valacich focus on the business perspective and the human organizational and technical skills an information systems professional needs to be successful Chapter topics cover foundations for systems development making the business case analysis design implementation and maintenance and advanced analysis and design methods **Railway Signaling and Communications** ,1960 **Hospital Materiel Management Quarterly** ,1983 *Water Utility Management* American Water Works Association,1980 *Conference Record for 1992 Fifth Conference on Human Factors and Power Plants* E. W. Hagen,Institute of Electrical and Electronics Engineers,1992 *Business Systems Analysis* Pearson Custom Publishing,2000 *Capturing the Dynamics of Travel Behavior* ,1987 *Textile World* ,1930

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Table of Contents Example Of Preventive Maintenance

1. Understanding the eBook Example Of Preventive Maintenance
 - The Rise of Digital Reading Example Of Preventive Maintenance
 - Advantages of eBooks Over Traditional Books
2. Identifying Example Of Preventive Maintenance
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Example Of Preventive Maintenance
 - User-Friendly Interface
4. Exploring eBook Recommendations from Example Of Preventive Maintenance
 - Personalized Recommendations
 - Example Of Preventive Maintenance User Reviews and Ratings
 - Example Of Preventive Maintenance and Bestseller Lists

5. Accessing Example Of Preventive Maintenance Free and Paid eBooks
 - Example Of Preventive Maintenance Public Domain eBooks
 - Example Of Preventive Maintenance eBook Subscription Services
 - Example Of Preventive Maintenance Budget-Friendly Options
6. Navigating Example Of Preventive Maintenance eBook Formats
 - ePub, PDF, MOBI, and More
 - Example Of Preventive Maintenance Compatibility with Devices
 - Example Of Preventive Maintenance Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Example Of Preventive Maintenance
 - Highlighting and Note-Taking Example Of Preventive Maintenance
 - Interactive Elements Example Of Preventive Maintenance
8. Staying Engaged with Example Of Preventive Maintenance
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Example Of Preventive Maintenance
9. Balancing eBooks and Physical Books Example Of Preventive Maintenance
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Example Of Preventive Maintenance
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Example Of Preventive Maintenance
 - Setting Reading Goals Example Of Preventive Maintenance
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Example Of Preventive Maintenance
 - Fact-Checking eBook Content of Example Of Preventive Maintenance
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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