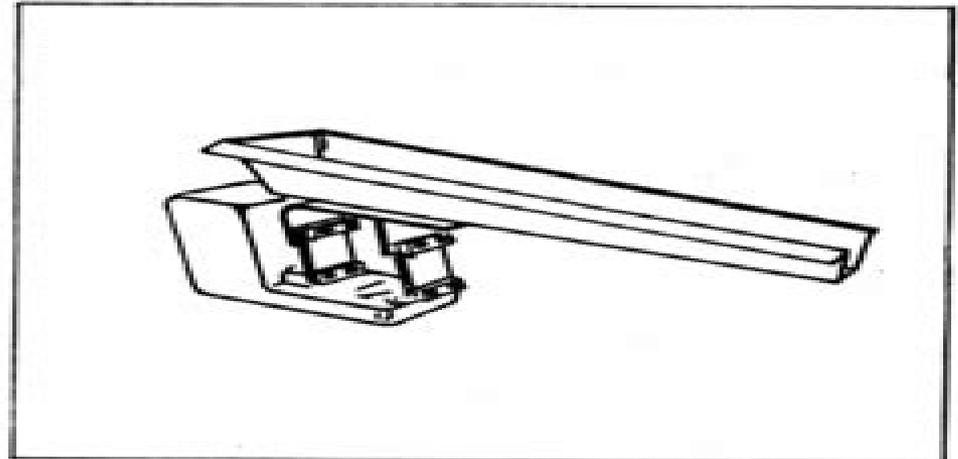


Service Instructions Syntron® Light-Capacity Electromagnetic Vibrating Feeders

Models: F-T01-A and DF-T01-A

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The instructions and data herein are vital to the proper installation and operation of this equipment. In order to avoid delays due to faulty installation or operation, please see that these instructions are read by the persons who will install, operate and maintain this equipment.

Supporting information, such as drawings, may be attached to this manual. The information contained therein take precedence over corresponding information printed in this manual.

INTRODUCTION

The Syntron® F/DF-T01-A Feeder assembly is an electromagnetic unit, consisting of a dynamically balanced, two-mass vibrating system. This system consists of a trough and trough connecting bracket coupled to an electromagnetic drive by means of leaf springs.

NOTE: When supplied without a trough assembly, the drive unit can be used with chutes, tracks, etc. (supplied by the customer).

The drive (a coil and core assembly) is located within the base housing and is connected directly to the rear of drive unit housing. An armature assembly, also included as part of the drive unit, is located opposite the core and coil and is connected directly to the trough connecting bracket. The springs are clamped at the bottom to the drive unit housing, at the top to the trough connecting bracket. The trough, trough

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