

- ① The self-sealing seal ensures that the bag is firmly closed. The sample information form is protected in a separate plastic pocket on the outside.

Assessing the analysis results

There is no single element or measured value that in itself necessitates a warning or a recommendation to change the oil. It depends on the overall analysis of the oil sample, from the zinc content to the purity class.

For the hydraulic oil:

- If the zinc content in the oil exceeds 300 mg/kg and other critical values are exceeded, the zinc may rapidly and block the filter systems. The system may fail completely.

Purity class:

Contamination of the hydraulic fluid directly affects the lifetime of the components. Therefore, the following minimum purity classes are required for Liebherr earth moving machines:

- ISO 4688 Purity class: 20/17/14
- ISO 4688 Purity class: 8

If the values are slightly below these, they may be improved by using special filter systems (such as stationary filters) in consultation with the manufacturer. If subsequent trend analyses do not show an improvement, there is no option but to change the oil. Note that not only the oil in the hydraulic tank has to be drained, but also as much oil as possible from the units and cylinders.

Taking oil samples

Samples can be taken from the following fluids:

- Hydraulic oil from the hydraulic system
- Engine oil from the diesel engine
- Lubricating oil from the axle
- Lubricating oil from the transmission
- Coolant from the cooling circuit

Make sure that the following requirements are fulfilled:

- ① The machine is on firm and level ground.
- ② A suitable collecting pan for the filtering oil is available.
- ③ You have an analysis set ready.



WARNING

Risk of injuries from rotating engine parts, hot surfaces and hot fluids.

- Wear protective clothing
- Avoid touching hot surfaces and fluids.
- Watch out for rotating engine parts.



WARNING

Unauthorized operation of the machine can cause injury.

- Secure the machine against unauthorized operation.

Hydraulic system

The hydraulic oil sample is taken via a test connection on the variable displacement pump (front hydraulics).



Fig. 260 Sampling point for hydraulic oil

- Start the engine and wait 3 minutes.
 - ① The hydraulic oil is drained.
- Engage the parking brake and secure the machine against rolling away.
- Connect the testline to the test connection (1).
- Drain 5,2 l of hydraulic oil into the collecting pan.
- Fill the sample container.
- Remove the testline and seal the test connection.

Diesel engine

The engine oil sample is taken via the dipstick pipe with a hand pump.

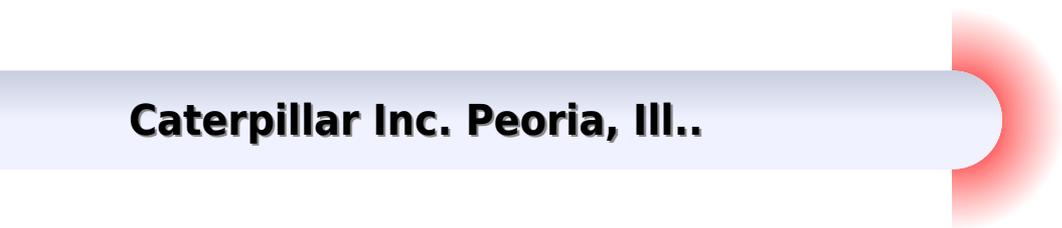


Fig. 261 Sampling point on the diesel engine

- 1 Dipstick
- 2 Oil level
- 3 Oil sampling pump

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