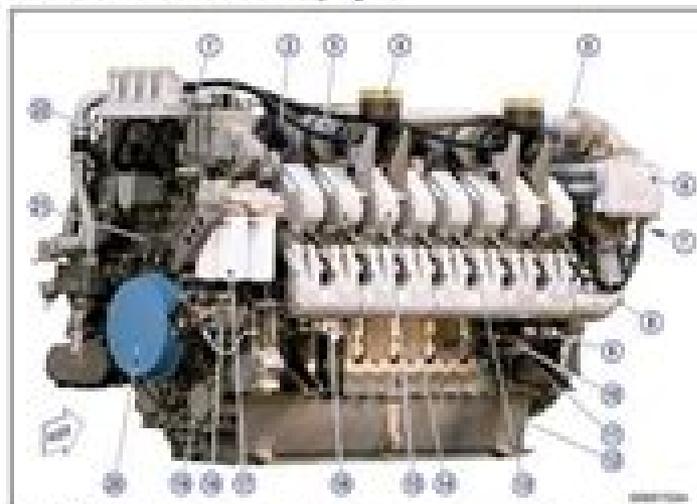


## 2.2 Engine layout

Illustration valid for 81218V 4000 Gey engines



- |  |                              |                              |
|--|------------------------------|------------------------------|
| 1 Coolant line                                     | 8 Air supply                 | 16 Fuel line (low pressure)  |
| 2 Exhaust system                                   | 9 Starting equipment         | 17 Lube oil filter           |
| 3 Exhaust turbocharger                             | 10 Oil filter rock           | 18 Fuel pump (high pressure) |
| 4 Air intake                                       | 11 Mounting / support        | 19 Gear train                |
| 5 Transmission                                     | 12 Oil pan                   | 20 Running gear              |
| 6 Engine governor                                  | 13 Fuel line (high pressure) | 21 Coolant system            |
| 7 PTO systems, driving end and free end (coupling) | 14 Inspection port cover     | 22 Lube oil system           |
|  | 15 Cylinder head             |                              |

### Engine model designation

Key to the engine model designations 81218V 4000 Gey

Designation	Meaning
81218V	Number of cylinders
V	Cylinder arrangement / V engine
4000	Series
G	Application
1	Application segment (1, 4, 5, 6)
1	Design index (1, 2, ...)

## 3 Technical Data

### 3.1 12V 4000 engine data, continuous operation, variable SB, optimized fuel consumption

#### Explanation

Code	Meaning
CL	Net value / Continuous power
BL	Net value / Fuel stop power
A	Design value
S	Guaranteed value
B	Constant value
L	Limit value, up to which the engine can be operated without changes (e.g. of power setting)
N	Not yet defined value
-	Not applicable
X	Applicable

#### REFERENCE CONDITIONS

Engine model		12V	12V	12V
		4000 G14	4000 G14	4000 G14
Application group		38	38	38
Intake air temperature	°C	25	25	25
Charge air coolant temperature	°C	85	85	85
Barometric pressure	mbar	1000	1000	1000
Sea altitude above sea level	m	100	100	100

#### POWER-RELATED DATA (power ratings are net brake power as per ISO 3046)

Nominal conditions		CL	CL	CL
Engine rated speed	A rpm	1800	1800	1800
Continuous power (ISO 3046 r10%) (overhead camshaft; design power (SAE J1995, ISO 3046))	A kW	1162	1248	1248

#### GENERAL CONDITIONS (for maximum power)

Nominal conditions		CL	CL	CL
Intake air depression (free flow)	A mbar	30	30	30
Intake air depression, max.	L mbar	50	50	50
Exhaust pressure	A mbar	30	30	30
Exhaust pressure, max.	L mbar	51	51	51

# Mtu 12v 2015 Engine Service Manual

**DP Hallahan**



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### **Table of Contents Mtu 12v 2015 Engine Service Manual**

1. Understanding the eBook Mtu 12v 2015 Engine Service Manual
  - The Rise of Digital Reading Mtu 12v 2015 Engine Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mtu 12v 2015 Engine Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mtu 12v 2015 Engine Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mtu 12v 2015 Engine Service Manual
  - Personalized Recommendations
  - Mtu 12v 2015 Engine Service Manual User Reviews and Ratings
  - Mtu 12v 2015 Engine Service Manual and Bestseller Lists

5. Accessing Mtu 12v 2015 Engine Service Manual Free and Paid eBooks
  - Mtu 12v 2015 Engine Service Manual Public Domain eBooks
  - Mtu 12v 2015 Engine Service Manual eBook Subscription Services
  - Mtu 12v 2015 Engine Service Manual Budget-Friendly Options
6. Navigating Mtu 12v 2015 Engine Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mtu 12v 2015 Engine Service Manual Compatibility with Devices
  - Mtu 12v 2015 Engine Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mtu 12v 2015 Engine Service Manual
  - Highlighting and Note-Taking Mtu 12v 2015 Engine Service Manual
  - Interactive Elements Mtu 12v 2015 Engine Service Manual
8. Staying Engaged with Mtu 12v 2015 Engine Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mtu 12v 2015 Engine Service Manual
9. Balancing eBooks and Physical Books Mtu 12v 2015 Engine Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mtu 12v 2015 Engine Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mtu 12v 2015 Engine Service Manual
  - Setting Reading Goals Mtu 12v 2015 Engine Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mtu 12v 2015 Engine Service Manual
  - Fact-Checking eBook Content of Mtu 12v 2015 Engine Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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