

MSA – Gage R&R Study Example

APPRAISER/ TRIAL #	PART										AVERAGE	
	1	2	3	4	5	6	7	8	9	10		
1. A	1	0.29	-0.96	1.34	0.47	-0.90	0.62	0.59	-0.21	2.26	-1.36	0.194
2.	2	0.41	-0.88	1.17	0.50	-0.92	-0.11	0.75	-0.26	1.99	-1.29	0.199
3.	3	0.04	-0.98	1.27	0.04	-0.84	-0.21	0.66	-0.17	2.01	-1.21	0.201
4.	AVE	0.447	-0.607	1.266	0.507	-0.853	-0.105	0.667	-0.227	2.087	-1.307	\bar{X}_p 0.190
5.	R	0.38	0.12	0.17	0.17	0.12	0.23	0.18	0.14	0.27	0.11	S_p 0.194
6. B	1	0.08	-0.47	1.19	0.21	-0.95	-0.20	-0.47	-0.63	1.90	-1.08	0.081
7.	2	0.25	-1.20	0.94	1.03	-1.20	0.22	0.55	0.58	2.10	-1.62	0.115
8.	3	0.07	-0.88	1.34	0.20	-1.28	0.06	0.83	-0.34	2.19	-1.00	0.089
9.	AVE	0.133	-0.790	1.157	0.413	-1.013	0.027	0.177	-0.287	2.037	-1.000	\bar{X}_p 0.098
10.	R	0.18	0.75	0.40	1.02	0.73	0.42	0.36	0.71	0.39	0.18	S_p 0.613
11. C	1	0.04	-1.38	0.88	0.14	-1.45	-0.29	0.82	-0.46	1.77	-1.49	-0.223
12.	2	-0.11	-1.13	1.09	0.26	-1.07	-0.87	0.81	-0.96	1.46	-1.77	-0.258
13.	3	-0.15	-0.95	0.87	0.11	-1.45	-0.49	0.21	-0.46	1.87	-2.15	-0.284
14.	AVE	-0.073	-1.157	0.930	0.150	-1.327	-0.483	0.080	-0.603	1.697	-1.607	\bar{X}_p -0.254
15.	R	0.19	0.42	0.42	0.09	0.39	0.38	0.20	0.10	0.42	0.67	S_p 0.328
16. PART												\bar{X}_p 0.001
	AVE (\bar{X}_p)	0.188	-0.651	1.098	0.267	-1.064	-0.185	0.454	-0.342	1.940	-1.271	R_p 3.511
17.	$(\bar{X}_a - \bar{X}_b) / (\# \text{ OF APPRAISERS}) =$											R_p 0.342
18.	$(\text{Max } \bar{X}_i - \text{Min } \bar{X}_i) =$											R_{app} 0.465
19.	$R \times G_r =$		APPRAISER			B			OUT OF CONTROL			$\% \text{Cler}$ 0.862
20.	$R \times G_r =$											$\% \text{Cler}$ 0.600

Measurement Unit Analysis				% Total Variation (TV)	
Repeatability - Equipment Variation (EV)					
EV =	$R \times K_1$			% EV =	100 (EV/TV)
	=	0.342×0.5968			= 100(0.2021/146)
	=	0.202			= 17.81
			Trials	K1	
			2	0.6962	
			3	0.5968	
Repeatability - Appraiser Variation (AV)					
AV =	$(\text{Max } \bar{X}_i - \text{Min } \bar{X}_i) / \sqrt{r}$			% AV =	100 (AV/TV)
	=	$(0.446 - 0.023) / \sqrt{3}$			= 100(0.2501/146)
	=	0.230			= 29.54
			Parts	K2	
			2	0.7071	
			3	0.5231	
Repeatability & Reproducibility (GRR)					
GRR =	$(EV^2 + AV^2)^{1/2}$			% GRR =	100 (GRR/TV)
	=	$(0.202^2 + 0.230^2)^{1/2}$			= 100(0.3091/146)
	=	0.309			= 26.68
			Parts	K3	
			2	0.7071	
			3	0.5231	
Part Variation (PV)					
PV =	$R \times K_3$			% PV =	100 (PV/TV)
	=	3.511×0.3146			= 100(1.1056/146)
	=	1.105			= 96.38
			4	0.4467	
			5	0.4030	
			6	0.3742	
			7	0.3524	
			8	0.3375	
			9	0.3249	
			10	0.3146	
Total Variation (TV)					
TV =	$(\text{GRR}^2 + \text{PV}^2)^{1/2}$			ndc =	1.41 (PV/GRR)
	=	$(0.309^2 + 1.105^2)^{1/2}$			= 1.41(1.1056/0.789)
	=	1.146			= 5.09880 - 5

The percent error is questionable and may be used under high level of scrutiny at 26.68%

Msa Testing 2013 Study Guide

Yan Bai



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Study Guide for Marine Fire Prevention, Firefighting, & Fire Safety Sean P. Tortora, 2014-11-28 This study guide has been produced to modernize streamline and simplify the original text whilst continuing to remain USCG compliant as well as now adhering to the new STCW requirements The long since out of print original text Marine Fire Prevention Firefighting and Fire Safety was published over forty years ago by the Department of Transportation Maritime Administration Although the basic principles in marine firefighting have not changed this study guide offers up to date information for a better understanding of the principles and methodologies involved It also utilizes current day examples equipment and techniques breaking down the text into twelve easy to follow lessons basic shipboard firefighting organization and safety causes of fires and methods of prevention theories of fire combating fire extinguishing agents extinguishing appliances fire detection systems fixed fire extinguishing systems safety and firefighting equipment and respirators and the self contained breathing apparatus These lessons will provide students the knowledge to not only successfully fight shipboard fires but prevent such fires and in doing so keep his her ship and all that ply the seas onboard safe

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Fitness Professional's Handbook Barbara A. Bushman, 2024-04-09 With a

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