

## Homelite

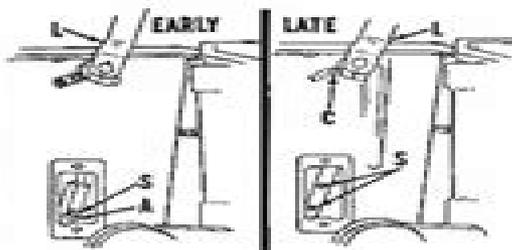


Fig. H15—Upper motor leg with shift linkage access plate removed. Models before Serial Number 1,400,000 are shown on left,

- A. Adjusting nut  
B. Clamp screw  
C. Shift lever  
D. Clamp screws

**POWER HEAD RAIL.** To remove the complete power head, first remove the engine cover and rear shroud. Disconnect the carburetor linkage at the bellcrank, the fuel line at the fuel pump inlet, and the remote control electrical cable at the junction block. Disconnect the water inlet hose, the red/white water line, and the nut and clamp which secures oil pan lower flange to mounting plate. The power head is secured to lower unit by two socket head cap screws located on each side of mounting plate and two hex head cap screws on underneath side of mounting plate, just in front of lower unit upper leg. Attach a hoist to the power head lifting eye and raise the hoist to remove the stack. Remove the access plate from starboard side of lower unit upper leg and disconnect the shift linkage as shown in Fig. H15. **NOTE:** On early units, loosen the set screw (E) to allow the upper and lower shift links to separate. On late units remove the two slotted head screws which secure the two links.

Remove the six screws securing power head to lower unit mounting plate. Reach through the shift linkage access hole in starboard side of lower unit upper leg and, with padded pliers, grasp the drive shaft to make sure it remains in lower unit. While holding drive shaft, carefully lift the power head from the lower unit. **CAUTION:** Water pump is likely to be damaged if drive shaft is pulled upward with the power head. Also check to be sure that the oil pump inlet strainer is not damaged as power head is removed.

"O" rings are used to seal the exhaust opening and the opening between oil pan and oil reservoir in lower unit. The oil pump inlet tube and lower crankshaft seal retainers are also sealed with "O" rings. All "O" rings should be renewed when installing the power head.

When installing the power head, coat the crankshaft splines liberally with grease and install the drive shaft coupling, pushing coupling well up into crankshaft lower seal retainer to hold it in place. Install the tapered drive shaft spring with large coils toward crankshaft. Apply a coating

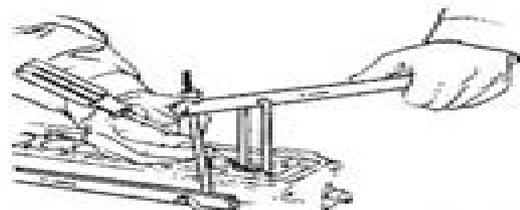


Fig. H16—Special tools are provided for removing the valve spring retainers as shown. Refer to text.

of grease around outside of crankshaft lower seal retainer and install the large sealing "O" ring. Place the "O" ring around exhaust opening in mounting plate. Thoroughly dry the upper end of the oil pump inlet tube and apply a coating of DC-847 cement (Manufactured by 3-M Co.) or equivalent to "O" ring groove of oil inlet tube and to opening of oil reservoir in mounting plate; then place the appropriate "O" rings in position. Install the oil inlet tube in oil pump elbow with end of strainer offset toward crankshaft and carefully lower the power head into position, making sure that "O" rings, drive shaft coupling and coupling spring remain in their proper positions. Make sure the clutch dogs are engaged and turn the propeller as the power head is lowered, until the drive shaft splines are engaged.

When the power head is in position, install the four socket head cap screws finger tight through the sides of the mounting plate, then start the two hex head screws from lower side of plate. Before tightening any of the installed screws, install the clamp and retaining nut on the oil pan lower flange and tighten the nut to a torque of 40 inch-pounds. **NOTE:** Over-tightening may crack the flange. Tighten the two lower hex head screws to a torque of 260 inch-pounds; then the four socket head screws to a torque of 285 inch-pounds. Complete the assembly by reversing the disassembly procedure.

**VALVES AND SEATS.** The cylinder head is an integral part of the cylinder block, and the valves can only be removed for service after removing the complete power head from lower unit; then, removing the crankshaft and the piston assemblies as outlined in the appropriate following paragraphs.

Special tools are required to efficiently remove and install the valves. These tools are available under the following tool part numbers:

- T-14043—Valve Spring Compressor  
A-23803-A—Valve Seal Installer  
T-14569—Compressor Strap  
T-14570—Valve Support Fixture

To remove the valves after pistons are out, remove the crankshaft cover, crankshaft cam followers and spacers. Keep the cam

## OUTBOARD MOTOR

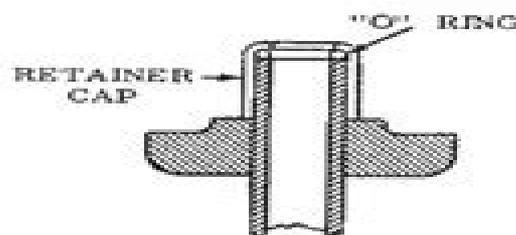


Fig. H17—Cross section of valve guide showing installation of "O" ring stem seal and retainer. The "O" ring should have 0.020-0.040 clearance with retainer cap installed. Make certain that "O" ring is free and not compressed.

spacers and followers together in their proper order as they are removed, to avoid unnecessary work in tappet adjustment when unit is assembled. Place the support fixture (T-14570) in No. 1 cylinder and attach the compressor strap (T-14569) on the threaded bosses on spark plug (port) side of block as shown in Fig. H16. With the support fixture in place, compress the spring and remove keepers on both valves in No. 1 cylinder. Exhaust valves are equipped with positive type valve rotators (7—Fig. H130) which are located between the spring and cylinder block at HEAD end of valve. Intake valves use a valve spacer (4), and "O" ring stem seal (5) and a retainer (3) which are also located at cylinder end of spring. The retainer is a drive fit over end of valve guide. Keep the valves, springs and retainers identified so they can be installed in the proper order in the cylinder from which removed. Check for red paint marking on cylinder end of each valve spring which marks the close coiled end. Mark any springs not so marked, as they are removed. Remove the valves from the other cylinders by changing the position of the support fixture.

On 450A1C and 450A2C models, the inlet valve face and seat angle is 30 degrees and exhaust valve face and seat angle is 45 degrees. On all earlier models, valve face and seat angle is 45 degrees for all valves. The manufacturer recommends flat lapping using valve grinding compound. Lap until there is a uniform smooth gray band around edge of the seat, then thoroughly clean valves and seats with hot, soapy water until all valve grinding compound is removed. Valve heads must have at least  $\frac{1}{16}$ -inch of margin after retapping, and any valve which fails to meet this test must be renewed. After valves have been retaped, grind approximately 0.005 from end of stem so that cam follower spacers of approximately the same thickness may be used.

Renew inlet valve if stem diameter is less than 0.3115. Renew exhaust valve if stem diameter is less than 0.3110.

**NOTE:** Under no circumstances must enough material be removed from tip of valve stem, or a thin enough cam follower

# Homelite Fisher Pierce 4 Stroke Outboard Motor Repair Guide

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