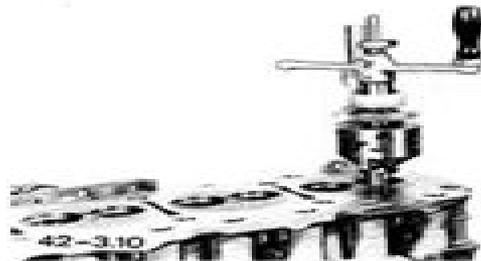


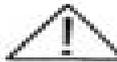
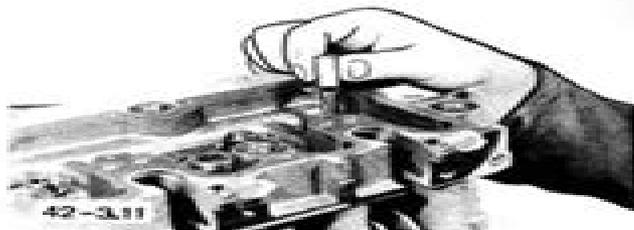
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10. Correct seat width and relief using valve reseat tool.

Note:
Measure valve distance again after reworking valve seat inserts.



11. Insert and hold up valve. Push protective sleeve onto valve stem.

Note:
Before assembly of valve stem seal, valve splines must be covered by the protective sleeve or masking tape.



12. Push valve stem seal onto protective sleeve.



13. Remove protective sleeve. Press in valve stem seal as far as it will go.

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