

```

PAGE 1 OF 3
*FORMAT: G1      *SPIN: 4000      *RCR SWP: 000
*Z TRIP SWCH: NO *VECTOR: NO      *RHS DISPLAY: LONG
*AUTO SWAP: YES  *H-PALLET: H-RACS *H-PALLET: H-RACS
*Z RACE HOLD: NO *DR DETRYL: 01    *FEEDHOLD: YES

SELECT THE SCREEN FITCH TYPE:
  01 2ND FITCH
+ 02 3/8" ROLLER FITCH

F-PAGE DTRD-RT DRDF-UT 0-UP 1-ON 99-EXIT OR SELECT NUM. 1

```

Figure 6-1 C

FORMAT 2 Parameter Settings

The following series of screens, shown in Figures 6-2A, 6-2B, and 6-2C, represent those displayed upon entering the SETP command. The parameters **FORMAT:**, **DEFAULT: G1**, **DEFAULT: G91** **N-WORDS ORDERED:**, **TOOL TABLE:** and **CRC MODE:** should be set as shown. All other parameters should be set as they are from the factory.

```

PAGE 1 OF 3
*FORMAT: 2      *RWD RATE: 2400      *SPINDLE AFTER NO: NO
*RCR: R,L,T      *TRAVEL: 148 108 000 *PRIORITY: PRIORITY
*DEFAULT: 01
*DEFAULT: 000
*DEFAULT: 017   *TOOL CHANGE: CNF: 01
*PR FACTOR: 1   *SPINDLE TYPE: 18,000 *ORIENTATION FACTR: 00

DTRD DEFALT RWD RATE (THE RATE AFTER POWER-ON)
  01 000      01 1000      01 1000
  02 000      + 01 2400      02 1000
  03 000      03 4000
  04 000      04 7000

F-PAGE DTRD-RT DRDF-UT 0-UP 1-ON 99-EXIT OR SELECT NUM. 1

```

Figure 6-2 A

Fadal Cnc Programming Manual How

Rosina Ehmman



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